



Occupational Ergonomic and Safety Assessments Survey at Various Blacksmith Shops in Jeddah City

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Abstract

Purpose: Determine risk factor exposure and prevalence of musculoskeletal disorder (MSD) symptoms among blacksmiths in Jeddah City, Saudi Arabia, and environmental exposures to noise and particulate matter.

Methods: 36 blacksmiths completed a modified Nordic Musculoskeletal Questionnaire for MSD symptoms, frequently performed tasks were assessed for MSD risk factors using the Rapid Upper Limb Assessment (RULA), and blacksmith work environments were monitored for noise and particulate matter.

Results: Blacksmiths reported high prevalence for MSD symptoms in the past 12-months (neck 67%, wrists/hands 78%, lower back 86%, knees 67%, ankles/feet 86%). RULA indicated frequent tasks had moderate to high magnitudes of risk factor exposure. 8-hour time weighted noise exceeded OSHA thresholds, whereas particulate matter exceeded World Health Organization recommended levels.

Conclusion: Blacksmith workers in Saudia Arabia are exposed to environmental hazards, risk factors for MSDs, and have elevated MSD symptom prevalences. Interventions are necessary to reduce exposures to musculoskeletal and environmental hazards.

Keywords: Blacksmiths; Musculoskeletal Discomfort; Noise; Environmental Assessment; Particulate Matter; Postural Assessment; Welding

Introduction

Occupational disorders are becoming increasingly growing over time among the workforce worldwide. Worldwide, about 1.71 billion individuals suffer from musculoskeletal disorders and 149 million of years lived with disability [1]. Frequent injuries negatively influence productivity due to the increased absenteeism. The costs of productivity loss per individual were estimated to be €343/workday due to absenteeism and €227/workday

due to work assessment allowance and disability pension in Norway [2]. Work-related musculoskeletal disorders (WMSDs) are common among workers who perform manual jobs and commonly affect the lower back, neck, shoulder, and upper limbs. The WMSDs are linked to biomechanical loading mainly due to the manual material handling, upper limb repetitive movements, as well as awkward postures [3].

Besides the WMSD problems, working in a noisy environment can lead to hearing problems. It has been

estimated that 16% of all disabling hearing loss among adults worldwide stems from occupational noise exposure [4]. Additionally, a review by Fang SC, et al. [5] found strong evidence for a relationship between occupational particulate exposures and heart rate variability as well as systemic inflammation. Worldwide, about one million individuals are prone to the risk of death from cardiovascular disease annually as a result of exposure to particulate air pollution [6].

Working in blacksmith shops involves various manual tasks such as welding, drilling, clipping, saw cutting, hammering, heating metals in the furnace, and sketching out new order designs. The blacksmith job also involves exposure to various WMSD risk factors, including heavy lifting, forceful exertions, awkward body postures, and prolonged standing hours [7-10]. Akter S, et al. [7] found a high prevalence (85%) of WMSD symptoms among metalworkers in Bangladesh, with the upper back and lower back demonstrating the highest (65%) discomfort ratings. Ajayeoba AO, et al. [8] found 86% and 64% of metalworkers in Nigeria who perform blacksmithing and welding activities reported discomfort in one or more body regions during the last 12 months and the last 7 days, respectively, where the lower back had the highest (63%) discomfort rating, whereas Sumaila FG, et al. [9] reported 68% of the blacksmiths in Nigeria reported WMSD symptoms for the shoulder (40%) and lower back (29%). A later study by Susihono W, et al. [11] indicated welders reported WMSD symptoms in numerous body parts, including the upper neck (88%), waist (84%), right shoulder (82%), left shoulder (76%), right knee (70%), right calf (70%), left knee (68%), left calf (68%), buttocks (64%), and lower neck (62%). Collectively, these studies have demonstrated elevated WMSD symptoms to multiple body parts among workers performing blacksmith tasks in several countries.

Air pollution accounted for 4 million to 9 million death cases annually and more than one hundred million lost years due to the disease burden observed in low to middle-income countries [12-15]. Particulate matter (PM), considered a common source of air pollution, consists of micro-size solid and/or liquid particles suspended in the air. Sources of PM include industrial activities [16], and the iron and steel industries [17]. The World Health Organization (WHO) [14] reported strong evidence for causal relationships between exposure to $PM_{2.5}$ and all-cause mortality, acute respiratory diseases, chronic obstructive pulmonary disease, ischemic heart disease, lung cancer, and stroke.

Blacksmith shop environments are rich in toxic substances and unhealthy welding fumes. Occupational exposure to metal fumes with aerodynamic diameters

such as $PM_{2.5}$, which may negatively impact human health, especially the cardiovascular and renal systems. Table 1 shows the WHO exposure guidelines reference standards for the particles [14]. For highly polluted areas, the WHO suggested interim targets, which are pollutant levels above the WHO Air Quality Guidelines (AQGs), that authorities in such areas can target to achieve by implementing the proper changes to reach to the AQGs levels gradually within doable timeframes (Table 1). Chuang et al. showed that an 8-h mean $PM_{2.5}$ was $50.3\mu\text{g}/\text{m}^3$ resulting from welding fumes [18], and concluded that exposure to such heavy metals in $PM_{2.5}$ increases the risk of renal injury among welding workers. A later study by Lai CY, et al. [19] showed that inhaling metal fume $PM_{2.5}$ could increase the risk of cardiovascular toxicity among welding workers, where ass concentrations for metal fume PM_{10} ($<10\mu\text{m}$), $PM_{2.5}$, and $PM_{0.1}$ were 899, 755, and $81\mu\text{g}/\text{m}^3$, respectively [19]. Another study showed that exposure to welding $PM_{2.5}$ resulted in an acute decline in heart rate variability [20].

Pollutant	Averaging Time	Interim Target				2021 AQGs
		1	2	3	4	
$PM_{2.5}$ ($\mu\text{g}/\text{m}^3$)	Annual	35	25	15	10	5
	24-hour	75	50	37.5	25	15
PM_{10} ($\mu\text{g}/\text{m}^3$)	Annual	70	50	30	20	15
	24-hour	150	100	75	50	45

Note: AQGs = Air Quality Guidelines.

Table 1: World Health Organization guidelines for $PM_{2.5}$ and PM_{10} concentration exposures [14].

Noise is another environmental hazard at workplaces that can result in an increased risk of noise-induced hearing loss (NIHL). Zhou J, et al. [21] reviewed occupational NIHL cases in China and reported that NIHL cases were about 55% [22], >80% [23], and 61% [24] for workers exposed to noise from forging, welding (automobile tire industry), and welding (steel industry) tasks, respectively. The noise levels ranged between 92 dB to 100 dB, which exceeds the U.S. Occupational Safety and Health Administration (OSHA) permissible exposure of 90 dB for the 8-hour Time Weighted Average (TWA). A growing body of evidence suggests that the exposure to noise more than 80-85 dB also increases the risk of cardiovascular disease [25-27].

The prior research regarding safety and health aspects of the blacksmith industry across various countries indicates that blacksmith workers are at increased risk of WMSD symptoms and elevated exposure to environmental factors such as noise and airborne toxic substances from tasks such as welding, increasing the risk of occupational injuries and illnesses. The blacksmith industry is a major industry in

Saudi Arabia, where the workers work long hours performing various tasks such as welding and forging. This industry is also highly unregulated in terms of workplace safety and health. While research has shown elevated exposures to WMSD and environmental factors that may increase the risk of injuries and illnesses to blacksmiths in other countries, it is unclear if this is the current situation in the blacksmith industry in Saudi Arabia. As such, the objectives of this research were to document the prevalence of WMSD symptoms among blacksmith workers, evaluate WMSD risk factors for common blacksmith tasks, as well as assess environmental workplace exposures to noise and particulate matter resulting from the various blacksmith tasks in small to medium workshops in Jeddah City, Saudi Arabia. Findings from this exposure assessment research may provide insight into current levels of exposure to factors that may be harmful to the health of blacksmiths in Saudi Arabia and if warranted, bring attention to worker safety and health needs in this industry.

Methods

Participants

Sixty-five blacksmith workers in the north industrial city in Jeddah were approached to participate in this study, where 36 male blacksmiths from six blacksmith shops voluntarily agreed to participate. To qualify for participation, blacksmiths must have worked in this career for at least 12 months and not have had WMSD symptoms from previous accidents not related to their job as a blacksmith.

Materials

The body mass (without shoes) of each participant was measured using a weight scale and each participants height was measured using a stadiometer. An informed consent form approved by the University of Jeddah Bioethics Committee of Scientific and Medical Research (#UJ-REC-103) was reviewed with each participant which included an explanation of the role of their participation and the study's purpose and objectives. Upon accepting inclusion in the study, participants were asked to sign a consent form. A modified Nordic Musculoskeletal Questionnaire (MSQ) [28,29] was made available online and utilized to evaluate the WMSD symptoms and the potential risk factors among blacksmiths. With the assistance of the one of the investigators (e.g., making sure the participants understood all the questions) each participant completed an online version of the modified Nordic MSQ using an iPad.

A smartphone video recorded the blacksmith shops and workers while they performed various tasks. The blacksmiths' awkward body postures used for postural

analysis were snapshots from the recorded videos. A freely available motion analysis software Kinovea (version 0.8.15) was utilized to measure blacksmith body parts' angles. The Rapid Upper Limb Assessment (RULA) assessment method [30] was utilized to assess the WMSD risk level associated with the various blacksmith tasks. A cloud-based ErgoPlus© software on a Windows 10 laptop analyzed the awkward postures using RULA [30].

Postural Assessment

RULA is a validated [31-33] ergonomic assessment method that was used to examine the exposure to WMSD risk factors involved in various blacksmith tasks. The tasks of welding, drilling, and clipping were selected for assessment as they were most frequently performed daily (as identified by the participants) and involved awkward body postures. The various RULA postural scores helps an analyst to identify the most extreme body postures with the largest loadings while performing the work tasks. Based on the RULA final score, the assessment suggests the next steps. RULA final scores of 1-2 indicate a negligible risk, and thus, the body postures are acceptable if not maintained for an extended period. RULA final scores of 3-4 indicate a minimal risk and further investigation and interventions may be required to correct the body posture. RULA final scores of 5-6 indicate a moderate risk, which further indicates that the tasks are to be investigated soon, and necessary changes need to be made quickly to control the risks associated with performing the job. Finally, a RULA final score of 7 indicates that the job is associated with a high risk, which requires further investigation, and necessary changes should be made immediately [30].

Workshops' Environmental Assessment

The blacksmith workshops' air quality was assessed by measuring the concentration levels of particulate matter $PM_{2.5}$ and particulate matter PM_{10} using a portable Temtop® (Elitech Technology, Inc., Model M2000, USA) air quality monitor. The monitor, which stores concentration magnitudes once every minute, was held next to welding workstation for 10 minutes at three workshops to evaluate short-term exposures.

Assessment of the occupational noise exposure generated from the blacksmith tasks (such as iron cutting and forging) was performed using the VLIKE LCD Digital Audio Decibel Meter device (VLIKE, Model VL6708, China). The U.S. OSHA standard for permissible daily noise exposure is tabulated in Table 2. A-weighted (i.e., similar to the ear's response) maximum sound levels were measured near the operations of welding, saw cutting, and forging. The measurements

were conducted at the three workshops and lasted for 5 minutes for each assessed operation in each workshop. Since noise exposure was composed of three sources of noise (i.e., welding; saw cutting; forging) at different levels, the total noise dose (D) over the workday was estimated using Equation 1:

$$D = 100 \left(\frac{C_1}{T_1} + \frac{C_2}{T_2} + \frac{C_n}{T_n} \right) \quad (1) \text{ OSHA}$$

Where C_n indicates the total exposure time at a specific noise level, and T_n indicates the reference duration for that level as given in Table 2. The reference duration (T) was estimated using Equation 2:

$$T = \frac{8}{2^{(L-90)/5}} \quad (2) \text{ (OSHA)}$$

Where L is the measured A-weighted sound level. After computing the noise dose (D), the 8-hour TWA, in decibels, was computed using Equation 3:

$$TWA = 16.61 \times \log_{10} \left(\frac{D}{100} \right) + 90 \quad (3) \text{ (OSHA)}$$

Data Analysis

Descriptive statistics (mean and SD) were used to describe the participants' demographic and anthropometric information (i.e., age, weight, and height). The modified Nordic MSQ survey responses were summarized as frequencies (i.e., number of participants who responded to each survey question) and percentages. Means (standard deviation) of the measured $PM_{2.5}$ and PM_{10} concentrations were estimated for each workshop and compared to the 24-hour averaging time concentrations shown in Table 1. The estimated TWA sound levels were compared to the U.S. OSHA permissible 8-hour TWA daily noise level limit shown in Table 2. TWA values greater than the threshold of 90 dB were considered unsafe working environment that poses the

risk of NIHL.

Daily Exposure Duration (Hrs)	Exposure Limit (dB)
8	90
6	92
4	95
3	97
2	100
1½	102
1	105
½	110
¼ or less	115

Table 2: US OSHA standards for permissible daily noise exposure.

Results

Modified Nordic Musculoskeletal Questionnaire

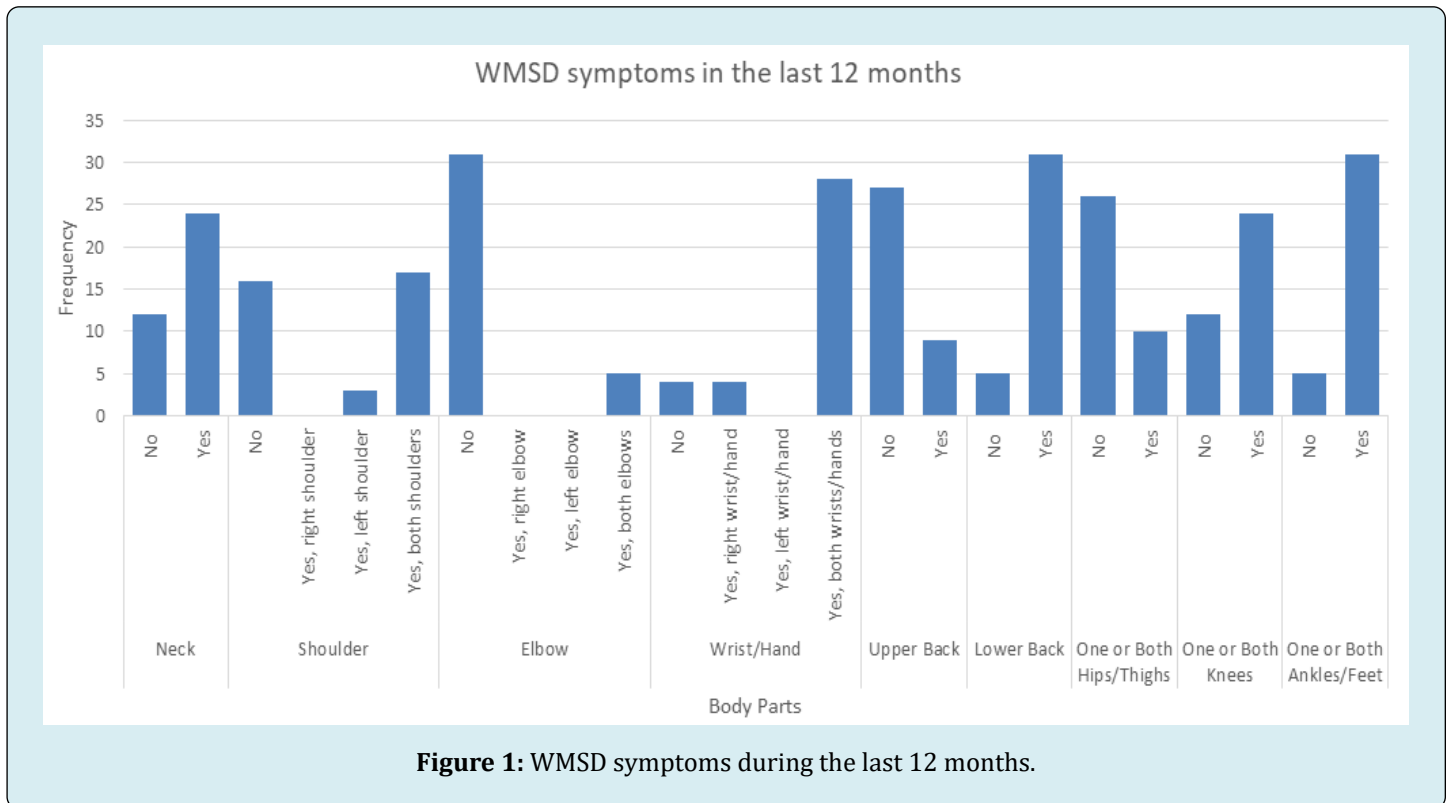
The mean (SD) of the 36 participants' age, body weight, and height were 40.0 (7.6) years, 79.3 (13.0) kg, and 166.8 (5.7) cm, respectively. The participants reported having 13.0 (9.1) years of working experience and worked an estimated 66.3 (7.7) hours per week.

During the past 12-months (Table 3, Figure 1) many participants reported they suffered from pain/discomfort in the lower back (86%), ankles/feet (86%), both hands (78%), neck (67%), knees (67%), and shoulders (47%). A few participants reported that they were prevented from performing their normal activities either at work or home in the past 12-months due to the pain/discomfort in the lower back (22%), ankles and feet (14%), knees (8%), neck (6%), and shoulders (6%) (Table 4), whereas very few participants (3% for shoulder, lower back and one/both ankles) reported that their normal activities were limited due to the WMSD symptoms in the last 7 days (Table 5).

Have you at any time in the last 12 months had trouble (ache, pain, discomfort, numbness) in:			
Body Part	Response	Frequency (%)	
Neck	No	12	33%
	Yes	24	67%
Shoulder	No	16	44%
	Yes, right shoulder	0	0%
	Yes, left shoulder	3	8%
	Yes, both shoulders	17	47%

Elbow	No	31	86%
	Yes, right elbow	0	0%
	Yes, left elbow	0	0%
	Yes, both elbows	5	14%
Wrist/ Hand	No	4	11%
	Yes, right wrist/hand	4	11%
	Yes, left wrist/hand	0	0%
	Yes, both wrists/hands	28	78%
Upper Back	No	27	75%
	Yes	9	25%
Lower Back	No	5	14%
	Yes	31	86%
One or Both Hips/ Thighs	No	26	72%
	Yes	10	28%
One or Both Knees	No	12	33%
	Yes	24	67%
One or Both Ankles/Feet	No	5	14%
	Yes	31	86%

Table 3: Participants reporting WMSD symptoms in the last 12 months.



Have you at any time during the last 12 months been prevented from doing your normal work (at home or away from home) because of the trouble?			
Body Part	Response	Frequency (%)	
Neck	No	34	94%
	Yes	2	6%
Shoulder	No	34	94%
	Yes	2	6%
Elbow	No	36	100%
	Yes	0	0%
Wrist/Hand	No	36	100%
	Yes	0	0%
Upper Back	No	36	100%
	Yes	0	0%
Lower Back	No	28	78%
	Yes	8	22%
One or Both Hips/Thighs	No	36	100%
	Yes	0	0%
One or Both Knees	No	33	92%
	Yes	3	8%
One or Both Ankles/Feet	No	31	86%
	Yes	5	14%

Table 4: Participants reporting WMSD symptoms affecting their job in the last 12 months.

Have you at any time during the last 7 days been prevented from doing your normal work (at home or away from home) because of the trouble?			
Body Part	Response	Frequency (%)	
Neck	No	36	100%
	Yes	0	0%
Shoulder	No	35	97%
	Yes	1	3%
Elbow	No	36	100%
	Yes	0	0%
Wrist/Hand	No	36	100%
	Yes	0	0%
Upper Back	No	36	100%
	Yes	0	0%
Lower Back	No	35	97%
	Yes	1	3%
One or Both Hips/Thighs	No	36	100%
	Yes	0	0%
One or Both Knees	No	35	97%
	Yes	1	3%
One or Both Ankles/Feet	No	35	97%
	Yes	1	3%

Table 5: Participants reporting WMSD symptoms affecting their job in the last 7 days.

During the last 12-months (Table 6) some participants reported pain/discomfort for duration of 8-30 days in the knees (28%), shoulders (22%), wrists/hands (22%), neck (17%), lower back (14%), hips/thighs (14%), upper back (11%), ankles/feet (11%), and elbows (6%). However, many participants also reported lower back (72%), wrist/hand (67%), ankles/feet (64%), and neck (50%) pain/

discomfort for more than 30 days (but not every day) during the last 12-months, and one participant indicated he is experiencing shoulder pain/discomfort every day. Finally, three participants responded that they experience ankles/feet pain/discomfort every day and related this to prolonged standing while working.

Body Parts	Length of time that you have had trouble during the last 12 months?									
	0 days		1-7 days		8-30 days		More than 30 days, But Not Every Day		Every Day	
	N	(%)	N	(%)	N	(%)	N	(%)	N	(%)
Neck	12	33%	0	0%	6	17%	18	50%	0	0%
Shoulder	16	44%	0	0%	8	22%	11	31%	1	3%
Elbow	31	86%	1	3%	2	6%	2	6%	0	0%
Wrist/Hand	4	11%	0	0%	8	22%	24	67%	0	0%
Upper Back	27	75%	0	0%	4	11%	5	14%	0	0%
Lower Back	5	14%	0	0%	5	14%	26	72%	0	0%
One or Both Hibs/Thighs	27	75%	2	6%	5	14%	2	6%	0	0%
One or Both Knees	12	33%	1	3%	10	28%	13	36%	0	0%
One or Both Ankles/Feet	5	14%	1	3%	4	11%	23	64%	3	8%

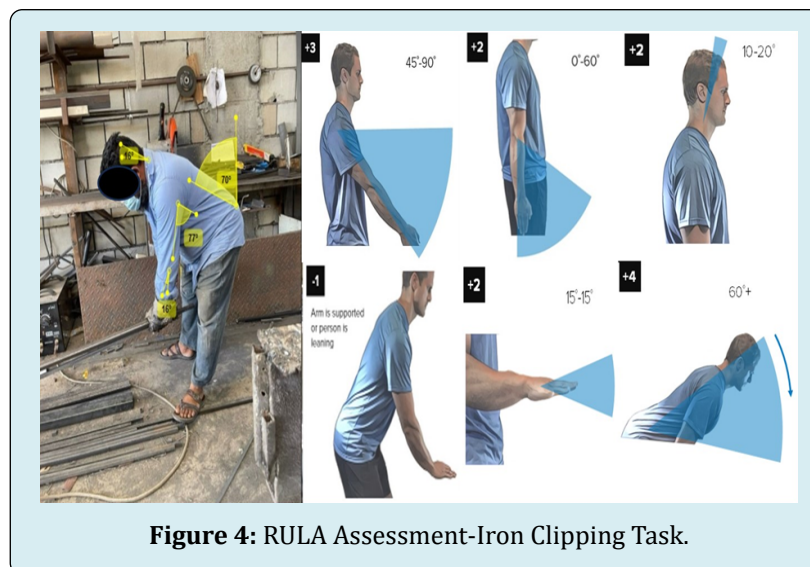
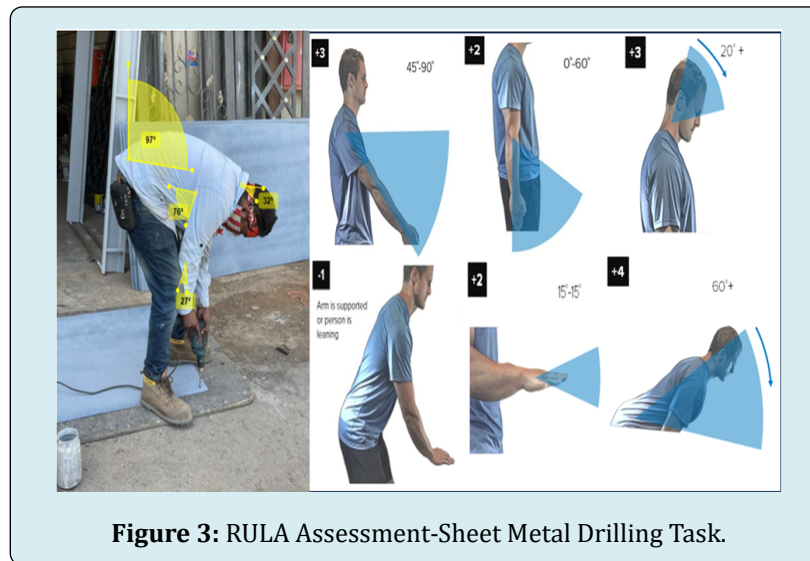
Table 6: Duration of WMSD symptoms during the last 12 months.

Postural Assessment

The results of the RULA postural evaluation while blacksmiths performed three of the more frequently performed tasks (i.e., iron welding, sheet metal drilling, iron clipping) are shown in Figures 2-4. The assessment of the welding task (Figure 2), left side assessment, resulted in a final RULA score of 6, which indicates poor body postures adopted by the blacksmith, and thus, investigation for the reasons for poor postures and changes are required soon. While performing the welding task, the lower arm of the blacksmith was elevated 102°, the neck was flexed forward 31°, and the torso was flexed forward 49°. The force load was rated as < 2kg since the blacksmith was holding a lightweight hand-held welding face shield.

Assessment of both sheet metal drilling (right side assessment) and iron clipping (left side assessment) tasks

showed a final RULA score of 7, which indicates that the awkward body postures adopted by the blacksmiths could increase the exposure to WMSD risk factors, and thus, workplace interventions are required to be implemented immediately to reduce or eliminate the exposure. For the sheet metal drilling task (Figure 3), the upper arm was away from the torso at an angle of 76°, the neck was flexed 32°, and the torso was flexed 97°. The force load was rated as between 2 kg to 10 kg as the drill utilized by the blacksmith was 3 kg. Finally, for the iron clipping task (Figure 4), the upper arm was away from the torso at an angle of 77°, the neck was flexed 16°, and the torso was flexed 70°. The blacksmith rated the applied force to operate the clipping equipment as about 9 kg, and thus, the force load was between 2 to 10 kg. The awkward body postures adopted by the blacksmiths in the three assessed tasks were repeated more than four times per minute.



Workshop Environmental Assessment

Air quality measurements results from near the welding stations at the three workshops are shown in Table 7. The measured $PM_{2.5}$ and PM_{10} at the three workshops exceeded

the WHO 2021 AQG for the 24-hour concentrations exposure ($15 \mu\text{g}/\text{m}^3$ for $PM_{2.5}$, $45 \mu\text{g}/\text{m}^3$ for PM_{10}), indicating that blacksmith workers are exposed to unhealthy PM concentrations.

PM	Workshop 1	Workshop 2	Workshop 3
$PM_{2.5}$ ($\mu\text{g}/\text{m}^3$)	55.93 (12.90)	53.47 (11.65)	65.33 (14.64)
PM_{10} ($\mu\text{g}/\text{m}^3$)	59.33 (12.64)	62.20 (10.38)	73.20 (13.96)

Table 7: Mean (SD) particulate matter (PM) concentrations at various shops.

Sound level measurements for welding, saw cutting, and forging tasks at the three workshops are shown in Table 8. The daily exposure time to each task was defined by the blacksmiths performing the task during the measurements.

The TWA sound levels at each of the workshops exceeded the U.S. OSHA permissible 8-hour TWA noise level limit of 90 dB.

Tasks	Variables	Workshop 1	Workshop 2	Workshop 3
Welding	A-weighted sound level, L (dB)	98.7	92.4	97.2
	Exposure time, C (hr)	3.3	2.5	2.84
	Reference time, T (hr)	2.39	5.74	2.95
Saw Cutting	A-weighted sound level, L (dB)	130.4	109.8	131
	Exposure time, C (hr)	3	2.5	4.8
	Reference time, T (hr)	0.03	0.51	0.03
Forging	A-weighted sound level, L (dB)	103.2	101.4	106.5
	Exposure time, C (hr)	0.75	0.66	1
	Reference time, T (hr)	1.28	1.65	0.81
Dose, D		10343.6	570	17863.4
TWA (dB)		123.5	102.6	127.4

Table 8: Noise level measurements at various workshops.

Discussion

Tasks performed by blacksmiths has been shown in different world-wide regions to result in exposures to awkward body postures and environmental exposures of noise and particulate matter that may increase the risk of musculoskeletal disorders and compromise the workers' health. The main findings from this assessment of blacksmith tasks in Saudi Arabia indicate that workers work long hours, they are exposed to elevated environmental exposures of noise and particulate matter from commonly performed blacksmith tasks, and experience elevated body part discomfort in several body regions likely due to awkward body postures.

Body Part Discomfort

As observed in the current study after assessing the three more frequently performed tasks including iron welding,

sheet metal drilling, and iron clipping tasks, the workers adopted severe trunk forward flexion ranging between 49° to 97° , which likely contributed to the high prevalence of lower back pain/discomfort (86%) among blacksmiths. Previous studies on blacksmiths reported comparable lower back pain/discomfort prevalence of 65% [7] and 63% [8]. Another study by Sumaila FG, et al. [9] showed a lower prevalence (29%) of lower back pain/discomfort, but a comparable prevalence of shoulder pain/discomfort (40%) to that reported in the current study (55%). Epidemiological evidence supports the relationship between working with torso flexion and low back pain/disorders as Punnett L, et al. [34] found low back disorder cases were about seven times more likely (OR=6.7, 95% CI: 1.6-20.4) than non-cases to work with severe torso flexion ($>45^\circ$), whereas workers who adopted extreme torso flexion ($\geq 60^\circ$) for more than 5% of the working time were 47% more likely to be at increased of low back pain [35].

The findings of this current study also revealed that the recruited blacksmiths reported an elevated prevalence of pain/discomfort in the lower extremities. The prevalence of discomfort anytime in the last 12-months in one or both knees and in one or both ankles/feet was 67% and 86% respectively, and 64% of the blacksmiths reported trouble with one or both ankles/feet more than 30 days but not every day. These findings are comparable to the prevalence reported by Susihono's W, et al. [11] for welders' right knee (70%) and left knee (68%), Pandit S, et al. [36] who found a somewhat lower prevalence (40.6%) of ankle/feet discomfort, and Ajayeoba AO, et al. [8] who found approximately 40% and 30% of welders reported MSD discomfort for the knees and ankles, respectively, during the last 12-months. The current study findings on lower extremity pain/discomfort, however, are in contrast with findings from other studies on metal workers, where Akter MZ, et al. [7] found knee and ankle prevalence of musculoskeletal symptoms in the previous 12-months of 33.3% and 9% for the knee and ankle, respectively. As shown in Figures 2-4 for the posture analysis, blacksmith tasks are often performed in standing positions. Prior epidemiological research has found that increasing duration of standing is highly associated with lower leg or calf pain, especially for those who stand at work without freedom to sit down [37], and increased risk for plantar fasciitis results with increased time spent standing on hard surfaces [38]. The blacksmiths in this current study worked a self-reported average of 66.3 hours per week. Although not specifically documented, given the elevated number of hours worked per week, it is possible that standing while performing the blacksmith tasks over the long duration workweeks may have contributed to the elevated prevalence of knee and ankle pain/discomfort reported by the blacksmiths in this study.

Elevated prevalence of pain/discomfort was also reported for the neck by the blacksmiths in this study, where 67% reported neck pain/discomfort in the past 12 months and 50% indicated they had neck musculoskeletal symptoms more than 30 days (but not every day) in the past 12-months. These findings are consistent with the prevalence of neck WMSD symptoms found by other researchers in blacksmiths, metal workers and welders, ranging from 20% to 88% in the past 12-months ([11]: welders, upper neck 88%; [8]: blacksmiths, ~20%; welders, ~30%; [7]: metal workers: 33.3%; [39]: German welders: 71%). From the RULA analyses, the neck was in flexion greater than 20° for the iron welding (Figure 2) and sheet metal drilling (Figure 3) tasks, and between 10° to 20° for the iron clipping task (Figure 4). Neck flexion, either static or repetitive, has been associated with neck pain in previous epidemiological reviews. Ariens GA, et al. [40] found some evidence of positive relationship of neck flexion with neck pain, and Palmer KT, et al. [41] found moderate evidence of static loading of neck-shoulder musculature in combination with repetition and neck flexion

increases risk of neck pain, and suggestive evidence that static loading of the neck-shoulder musculature makes an independent contribution. Specific to metal working and welding, in a systematic review of WMSD symptoms among welding/metal fabrication workers, median neck flexion was associated with neck pain in the previous year [42]. Shahriyari M, et al. [43] also found median neck flexion (18.6°) was significantly associated with neck pain in welders with symptoms during past year (prevalence of 46.7%), and pain was characterized by significantly more awkward postures and percentage of time spent with neck flexed more than 20°. Collectively, the elevated prevalence of neck WMSD symptoms is consistent with prior findings from other studies, and it is likely that static or repeated neck flexion contributed to this elevated prevalence. Awkward joint postures, such as torso flexion and neck flexion, can be dictated by the design of the welding and metal working tasks and workstations. Thus, as suggested by Suman D, et al. [44], welding workstations should be adjustable to permit more neutral working postures of the head, neck, arms, and torso.

A study of Susihono W, et al. [11] reported the prevalence of right wrist and right hand pain/discomfort of welders to be 52% and 48%, respectively. On the other hand, the current study findings showed a higher prevalence (78%) of both wrists/hands pain/discomfort. That could be attributed to the blacksmith tasks exposing workers to wrist/hand loadings due to repetitive flexion/extension (15°-15°) (e.g., iron welding, sheet metal drilling, and iron clipping), lifting heavy metals, forceful exertions (e.g., iron clipping task), vibration (e.g., sheet metal drilling), and extended working hours. The tasks examined by Susihono W, et al. [11] were welding tasks only, which might explain the relatively lower prevalence. The findings from the study of Ajayeoba AO, et al. [8] showed a 100% prevalence of wrists/hands discomfort where related the musculoskeletal discomfort to the nature of blacksmith tasks including improper material handling, awkward postures, and forceful and repetitive activities. Khavanin SM [45] examined the musculoskeletal disorders of the upper limbs among steel industry workers who perform tasks such as steel handling, cutting, and tempering, among others. The highest prevalence of musculoskeletal disorders was found for right (85.6%) and left (83.9%) hands, right (74.4%) and left (77.8%) wrists, and left elbow (74.4%), where the author Khavanin SM [45] recommended redesigning the hand tools and workstation layout to reduce the forceful exertions. They also suggested implementing job rotation to reduce the exposure hours.

Postural Assessment

The RULA assessment of welding, sheet metal drilling, and iron clipping tasks resulted in final RULA scores of 6, 7,

and 7, respectively. This suggests that the blacksmiths in the assessed shops might be at increased risk of WMSDs due to the awkward body postures while performing the various blacksmith tasks. As shown in Figures 2-4, the awkward body postures included trunk flexion (49°-97°), neck flexion (16°-32°), upper arm flexion (20°-76°), lower arm flexion (16°-102°), and wrist/hand flexion/extension (15°-15°). A previous study Susihono W, et al. [11] reported a similar final RULA score (i.e., 7) for welding workers. Another study by Suman D, et al. [44] assessed the body postures of 10 workers while performing the welding task and found a final RULA score of 7 for seven workers and a score of 6 for three workers. These elevated RULA final scores in the current study suggest a great need for interventions particularly aimed at reducing awkward body postures during these tasks. Suman D, et al. [44] suggested using a height-adjustable welding table to improve the posture of the trunk, neck, and arms while performing the welding task. The reorientation of the working surface to face the worker might also be necessary to reduce or eliminate the awkward body postures. Finally, providing training and education to the blacksmiths could increase their awareness about the importance of adopting neutral body postures while performing the job tasks to reduce the loadings on the body parts, and thus, possibly reduce the WMSD symptoms.

Environmental Assessment

Particulate Matter: The $PM_{2.5}$ and PM_{10} concentrations measured near the welding stations in three workshops in the current study ranged from 53.47 $\mu\text{g}/\text{m}^3$ to 65.33 $\mu\text{g}/\text{m}^3$ and 59.33 $\mu\text{g}/\text{m}^3$ to 73.20 $\mu\text{g}/\text{m}^3$, respectively, which exceeds the 2021 AQG by WHO for the 24-hour concentrations exposure. Similar findings were reported by Chuang KJ, et al. [18] where they showed that the welding fumes resulted in an 8-h mean $PM_{2.5}$ of 50.3 $\mu\text{g}/\text{m}^3$. Findings by Liu S [46] showed relatively lower metal fumes PM (ranging between 0.0338 $\mu\text{g}/\text{m}^3$ to 27.8 $\mu\text{g}/\text{m}^3$) generated from welding activities in three different factories. Lai CY, et al. [19] reported higher mass concentrations for welding fumes PM_{10} (899 $\mu\text{g}/\text{m}^3$) and $PM_{2.5}$ (755 $\mu\text{g}/\text{m}^3$). The significant difference between concentration levels in [19] and those measured in the current study could be due to the number of active welding stations during the data collection. There were two active welding stations at most during the air quality measurements in the assessed workshops in the current study. Even though not mentioned, there could be more than two active welding stations during the measurements at the shipyard site by Lai's colleague. It is worth noting that very few participants in the current study were wearing any protective masks that filter out the fine particles. It can be concluded that blacksmiths in the current study were exposed to high levels of particulate concentrations with minimal respiratory

protection, and thus, could be at increased risk of renal injury [18], cardiovascular diseases [6,19], and heart rate variability [5,20]. It is recommended that workshop owners and managers provide masks (e.g., particulate respirators) that protect blacksmiths from unhealthy occupational particulates.

Noise Exposure Assessment: The findings from the current study showed that the 8-hour TWA noise levels from the welding, saw cutting, and forging tasks at the three assessed workshops ranged from 102.6 dB to 127.4 dB which exceeded the OSHA 8-hour TWA permissible exposure of 90 dB. Previous studies [19-21] showed a comparable noise level from forging and welding activities ranging between 92 dB to 100 dB. A study by Colucci D, et al. [47] reported slightly higher noise levels for metal forging and hammering tasks ranging between 120 dB to 140 dB. Another study by Aliyu S, et al. [48] reported a lower noise level ($L_{max} = 72.42$ dB) measured in an iron work market, however, it was not specified which blacksmithing activities were measured. None of the participants in the current study were wearing hearing protection (e.g., earplugs, earmuffs). Given the elevated noise exposure levels (102.6 dB to 127.4 dB) and that none of the participants were wearing hearing protection, this suggests that the blacksmiths may be at elevated risk of auditory effects such as NIHL [21-24] and other non-auditory effects such as cardiovascular disease [25-27] due to their continuous exposure to such high levels of noise.

Limitations

The findings of this study should be considered in light of several methodological limitations. First, although blacksmiths perform numerous tasks as part of their job, three of the most frequently performed tasks were assessed using RULA. These three frequently performed tasks all demonstrated moderate to high exposure to postural risk factors for WMSDs, thus, other less frequently performed tasks would be expected to add to already elevated WMSD risk factor exposures. Second, only three blacksmith workshops were sampled for particulate matter and noise. However, all three workshops monitored demonstrated magnitudes of particulate matter and noise exposure that exceeded maximum thresholds recognized by authoritative health agencies (i.e., WHO for particulate matter, U.S. OSHA for noise), suggesting potentially harmful environmental conditions for at least those three workshops. Finally, the participant pool consisted of only male blacksmiths when ascertaining the musculoskeletal discomfort prevalence. This is reflective of the gender mix of blacksmith in Saudi Arabia, which consists almost exclusively of males.

Conclusion

This study assessed musculoskeletal disorder symptoms, postural risk factors for musculoskeletal disorders, and environmental exposures to noise and particulate matter for blacksmith workers in Jeddah City, Saudi Arabia. Blacksmiths reported high prevalence for MSD symptoms in the past 12-months (neck 67%, wrists/hands 78%, lower back 86%, knees 67%, ankles/feet 86%), and postural risk factor assessments using RULA indicated the frequently performed blacksmith tasks of welding, drilling and clipping had moderate to high magnitudes of musculoskeletal disorder risk factor exposure. Blacksmith workers were also exposed to 8-hour TWA noise levels that exceeded U.S. OSHA thresholds, whereas particulate matter exposure exceeded World Health Organization recommended levels. These findings indicate blacksmith workers in Saudi Arabia are exposed to environmental hazards, risk factors for MSDs, and have elevated prevalence of MSD symptoms. The blacksmith workshop owners and managers are recommended to reorient the working surface for iron welding and sheet metal drilling tasks to face the workers, and thus, eliminate the extreme torso and neck flexion. Also, they are recommended to provide training and education sessions to guide the workers about safe working postures and practices. Additionally, adequate ventilation systems must be installed in the workshops to remove the contaminations resulting from the various blacksmith activities. It is recommended that workshop owners and managers provide high-quality particulate respirators and hearing protection gears to reduce exposures to environmental hazards. Future efforts might consider a larger sample size as well as assess more blacksmith tasks for potential MSDs risk factors and environmental hazards.

Ethical Approval

Ethical approval was obtained from the University of Jeddah Bioethics Committee of Scientific and Medical Research (Application#UJ-REC-103).

Conflict of Interest

The authors declare no conflict of interest.

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