

Multivariate Analysis Evaluation of Technological Process on Chemical and Sensory Acceptance of Yam and Soy Based Weaning Foods

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Abstract

Given the importance of yam worldwide in western Africa, and considering the absence of any scientific study setting out yam based weaning food sensory acceptance, it becomes important to identify the differentiating characteristics of several formulated brands. In particular, setting out the correlation between chemical, physical and sensory parameters. In this way, the aim of this work was to make yam (*Dioscorea spp*) more useful as low-cost and nutritive weaning food. It has been developed a scheme for processing it into infant flours with a long shelf-life. An attempt was allow highlighting how the incorporation of soybean (*Glycine max*) and natural sources of micronutrients (*Andasonia digitata* pulp, *Parkia biglobosa* pulp or seed, *Cerathoteca sesamoides* leaves) modifies sensory properties of formulated composite infant foods prepared. The elemental chemical analysis, determination of physical parameters and sensory evaluation of studied formulation were performed. Sensory properties of gruels were evaluated by the balance method in comparison with other commercial weaning food. Multivariate statistical methods (Pearson correlation and cluster analysis) were applied to estimating relationships in analysed data.

The results showed that the weaning food sensory acceptance is strongly related to variables associated fluidity, sweetness, aroma, mouth feel and some physicochemical properties like acidity and Water-holding capacity (WHC).

Formulated complementary foods containing malted millet, MCS and MNB had good acceptability comparable to the references used.

Keywords: Process; Yam; Soy; Infant; Foods

Abbreviations: Water-Holding Capacity (WHC); CA: Cluster Analysis

Introduction

Yam (*Dioscorea* spp) is a local and readily available crop, in most part of western Africa [1]. It is a readily energy-rich, available and quite affordable product with promising economic value [2]. Yam may receive a lot of attention to formulated and developing nutritious weaning foods to fat malnutrition in developing countries [3]. Stimulating interest of used household traditional process and legumes notably soybean fortification, can help to attempt purpose of provided nutritious complementary foods based on this important root crop. But the nutritive utilization of legumes can be negatively affected by their content of ant nutritional factors such as phytic acid, which interfere with the digestive utilization of protein and minerals [4]. The use of yams as weaning food with securing desired functional properties could be increased by developing suitable processing technologies. This different process assayed, decreased phytate content and increased the bioavailability of protein and minerals [5]. It is evident that these appropriate processing methods used to eliminate or reduce ant nutrients concentration in legumes, leaves and pulp fruit had effect on sensory acceptance of gruels. Processing methods and fortification could affect the rheologies properties of gruels. Nevertheless, locally available weaning food commodities are not been carried out by a number of researchers. Despite the reported improvement in

nutrient status of fermented cereal, root tubers, the acceptance and theologies properties of gruel of infant and sick adults are still not met.

In Ivory Coast biodiversity, pulp and leaf plant, providing highly nutritional concentrated sources such as *Andansonia digitata*, *Parkia biblobosa* and *C. sesamoides* with innumerable functional properties can be found. However, great part of those sources in formulated weaning food is still unknown.

The aim of this study was to use simple bioprocessing method which improved nutritional and sensory acceptance of yam-based infant flours. This research would provide an affordable and nutritious yam-based weaning food in order to reduce the incidence of malnutrition.

Material and Methods

Material

1. Material used in composite flours were yams (*Dioscorea alata* and *Dioscorea cayenensis*), soybean (*Glycine max*), malted millet grains, dried baobab pulp (*Adansonia digitata*), processed seeds and dried Nere pulp (*Parkia biglobosa*), processed and powdered *Cerathoteca sesamoides* leaves (Table 1).
2. Two types of industrial infant flours wellknown and saled in Côte d'Ivoire, Cerelac (infant cereal milk, NESTLE®) and FARINOR® (infant cereal milk, PKL) was taken as references.

	Vitamin C	Acidity	WHC	Solubility	Gruel	Astringency	Fermented	Smoothly	Fluidity	Sweetness	Aroma	Mouth feel
Fluidity	0,16	-0,51	-0,61	0,32	0,72	-0,70	-0,69	0,77	1			
Sweetness	0,57	-0,76	-0,58	0,60	0,76	-0,78	-0,83	0,54	0,63	1		
Aroma	0,74	-0,74	-0,74	0,73	0,74	-0,89	-0,89	0,35	0,67	0,77	1	
Mouth feel	0,56	-0,7	-0,77	0,61	0,78	-0,87	-0,84	0,52	0,86	0,75	0,92	1
Acceptability	0,55	-0,70	-0,76	0,60	0,81	-0,89	-0,82	0,51	0,85	0,780	0,91	0,98

1Significant correlation at $p < 0.05$.

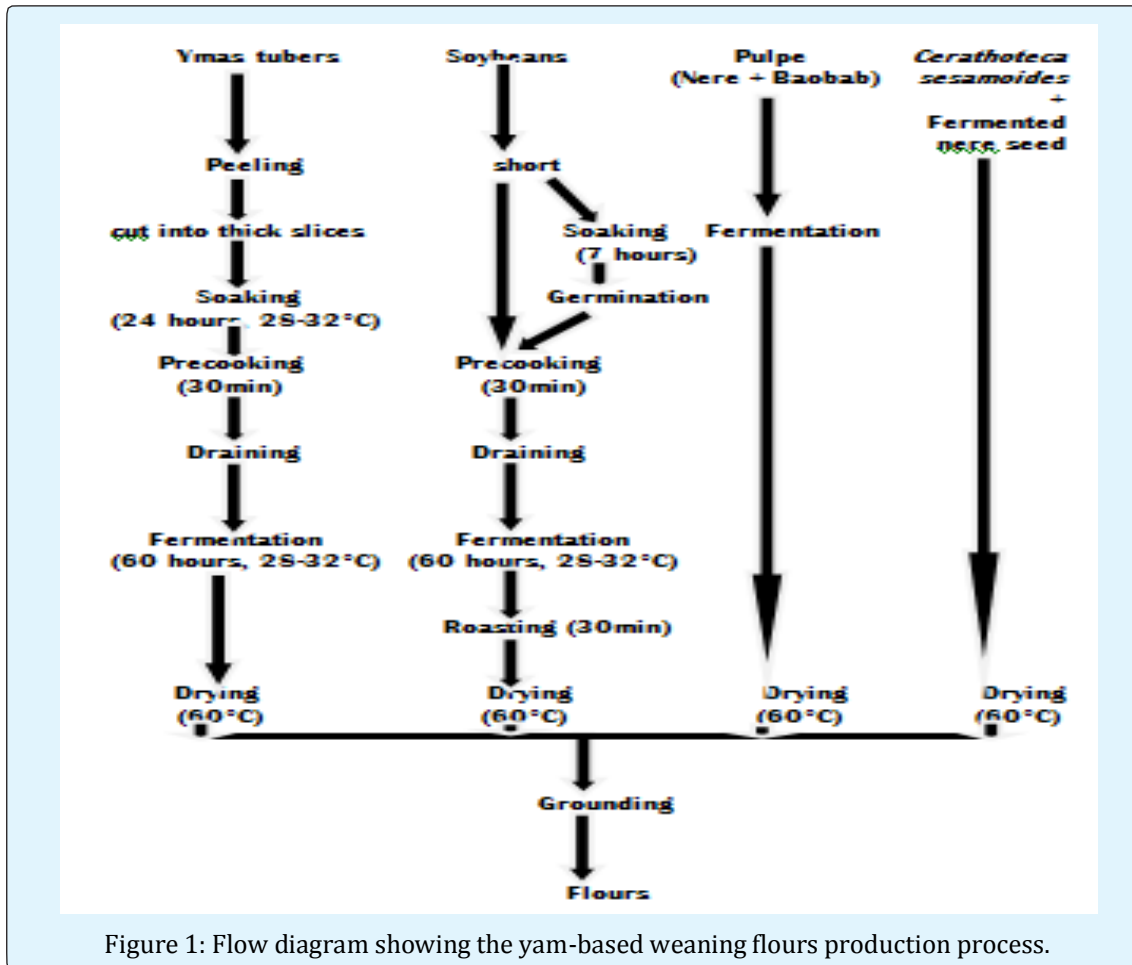
Table 1: correlations between some physicochemical and sensory properties of samples of yam-based weaning flours

Material collection and preparation

Sampling: Each material has been collected from local market where it is most common, in harvesting period. Yams, *Dioscorea cayenensis* variety kponan were purchased in November 2011. *Dioscorea alata* variety Bete Bete was purchased in January 2012. Soybeans were purchased in January 2012 from Bouake CNRA Station (Côte d'Ivoire). Baobab pulp (*Adansonia digitata*), seeds

and Nere pulp (*Parkia biglobosa*) were purchased in Mars 2012. *Cerathoteca sesamoides* leaves were collected at maturity in fields in October 2011.

Samples preparation: Yams tubers, soybeans and *C. sesamoides* leaves were disinfected in diluted hypochlorite solution. The cleaned dry materials were then given different treatments. (Figure 1); outline the processing scheme of each material.



Preparation of malted millet: Millet grains were sorted, disinfected with diluted sodium hypochlorite solution [(8 °Chl) 50mL / 30L water (v / v)] for 15 min and thoroughly rinsed with tap water. They were then soaked in water (15 L of water to 6kg of seeds) for 7 hours. The seeds are then drained and made sprouted in a perforated container and covered to prevent direct sunlight. Germination took place in a room at 30 ± 2 °C for 72 h and was followed by drying for 48 hours at 40 ± 5 °C. Malt thus obtained was desprouted, grilled, then drying and packaging.

Treatments of vegetables *Cerathoteca sesamoides* leaves: The shoots of *Cerathoteca sesamoides* were

collected in the field and disinfected with diluted sodium hypochlorite solution for 15 min and thoroughly rinsed with tap water. Shoots have been suspended from a ribbon in the sun for 2 hours at $40^\circ\text{C} \pm 5^\circ\text{C}$. The shoots were then immersed in boiling water for 15 minutes, drained and put on sun. Leaflets were parts of shoots and then were sundried for 48 hours at 40 ± 5 °C.

Formulated infant flours and their abbreviations: The yam-based formulas were prepared by mixing (by weight), yam chips (55 or 60 or 70%) with sprouted or unsprouted soybean (30%), millet malt (10%), pulp mixture (baobab+Nere) (5%) or leaves powder (Nere

seed+*Ceratoteca sesamoides*) (5%). The mixture were milled using an electric grinder (Forplex model), pass through a 167-mesh (0.25 mm) sieve, packaged in airtight plastic containers and stored in a room at less than 25 °C. The different formulated flours were coded as follows:

- BbSG : 70% fermented Bete Bete yam, and 30% sprouted soybeans;
 BbSNG : 70% fermented Bete Bete yam (70%), and 30% no sprouted soybeans;
 BbSGM : 60% fermented Bete Bete yam (60%), 30% sprouted soybeans, and 10% millet malt;
 BbSNGM : 60% fermented Bete Bete yam, 30% no sprouted soybeans, and 10% millet malt;
 BbSGMCS : 55% fermented Bete Bete yam, 30% sprouted soybeans, 10% millet malt, and 5% *C. sesamoides*;
 BbSNGMCS : 55% fermented Bete Bete yam, 30% no sprouted soybeans, 10% millet malt, and 5% *C. sesamoides*;
 BbSGMNB : 55% fermented Bete Bete yam, 30% sprouted soybeans (30%), 10% millet malt, and 5% (Nere And baobab) ;
 BbSNGMNB : 55% Bete Bete yam (55%), 30% no sprouted soybeans, 10% millet malt, and 5% (Nere and Baobab) ;
 KpSG : 70% fermented Kponan yam (70%), and 30% sprouted soybeans;
 KpSNG : 70% fermented Kponan yam (70%) + no sprouted soybeans (30%);
 KpSGM : 60% fermented Kponan yam (60%), 30% sprouted soybeans (30%), 10% millet malt;
 KpSNGM : 60% fermented Kponan yam, 30% no sprouted soybeans (30%), and 10% millet malt;
 KpSGMCS : 55% fermented Kponan yam, 30% sprouted soybeans, 10% millet malt, and 5% *C. sesamoides*;
 KpSNGMCS : 55% fermented kponan yam, 30% no sprouted soybeans, 10% millet malt, 5% *C. sesamoides* ;
 KpSGMNB : 55% fermented Kponan yam, 30% sprouted soybeans, 10% millet malt, and 5% (Nere and Baobab) ;
 KpSNGMNB : 55% fermented kponan yam, 30% no sprouted soybeans, 10% millet malt, and 5% (Nere and Baobab) ;
 E17 : Child Feeding Flour (wheat-soy):
 Reference 1
 E18 : Child Feeding Flour (cereal-milk):
 Reference 2

Chemical analysis: For each sample, pH, water-holding capacity (WHC), solubility index and acidity were determined after two individual analyses. Samples and standard solutions were prepared according approved methods.

PH and titrable acidity: The pH of the flour was measured using a Inlab 421 Electrode attached with Delta 320 pH meter (Mettler-Toledo, AG 2007). Flour dispersion (10% (w/v)) was stirred for 30 min, centrifuged at 3000 ×g for 30 min, and the pH of filtrate was measured [6]. Acidity of the same flour slurries were determined by titration with NaOH solution 0,1N and phénolphthaléin 0, 1 mol / L.

Water-holding capacity (WHC) and solubility index: Distilled water, 15 mL were added to 0,3 g of flour, stirred and heated from 50 to 95°C in a water bath. The mixture was kept at 95°C for 15 min and was stirred constantly and cooled at room temperature. Tubes were centrifuged at 3000 x g for 30 min; the supernatant was decanted, dry at 105°C in a oven-drier. The dry solide obtained was weighed and solubility index was calculated as g solid per g flour. The residue in tubes was allowed to drain for 10 min at a 45° angle. The residue was weighed and WHC calculated as g water per g dry sample [7,8].

Sensory evaluation

Sample preparation: Then fifty gram (50 g) of sample flour was stirred gently into 150 mL of tap water. The porridge was stirred continuously about 8 min over low heat, had a dough-like consistency. 20 g or 10% sugar were added had the end of cooking. The slurries were allowed to cool to 50 °C before being served. In order to obtain the quantity of cooked paste needed for sensory test, 500g of all samples were prepared.

Experimental design of descriptive quantitative analysis: Evaluation was done in a well lit sensory laboratory. The sensory profile of gruels included the following properties (taste, appearance, texture and color) of ready-to-eat formulated complementary foods was carried out by a 15 trained panelists (I2T employees) [9,10]. A continuous, one (minimum) to nine (maximum), scale was used to estimate the intensity sensed for each property. Before the evaluation, the samples were stabilized for 1 h at 45 ± 1°C. The samples were identified with three numbers chosen at random, and the code was different for each test [11].

Experimental design of hedonic scale preference test: This is a test which measures the subjective consumer acceptance and preference for products. This type of test consists in giving the samples to the assessors, questioning them about their preference between the different samples, according to an established scale. In hedonic scale, the assessor expresses its acceptance for the product, following a previously established scale that varies gradually, based on the attributes expressing its

intensity. The scale points are distinguished verbally, so that they were associated with numerical values allowing statistical analysis [12]. The sensory panel was composed of a total of 42 participants. Regarding gender, 68 % were male and 32 % were female. The panel members carried out their evaluation by filling a questionnaire regarding the following attributes: visual, mouth feel, aroma, overall assessment. The assessors expressed the intensity of each attribute using a scale where 1 denotes a minimal value and 09 maximal [11].



Plate 1: Panelists for the sensory evaluation.

Multivariate statistical methods: Cluster analysis (CA) is a multivariate technique resulting of a hierarchical clustering procedure, displayed graphically using a tree diagram, and also known as a dendrogram. This dendrogram shows all the steps in the hierarchical procedure [13,14]. The results were subjected to a Pearson correlation and Cluster Analysis (CA) in order to observe the differences and similarities of the samples analysed. The calculation of the Pearson correlation coefficients (r) to determine the relationships between the various properties evaluated were done [15]. An analysis of correlation and a cluster analysis were performed. An analysis of variance, ANOVA and comparison of means differences for all parameters were done by Turkey HSD test, using the Statistical 8.0. The significance level used for all statistical tests was P 5 %.

Results and Discussion

Cluster analysis (CA), was used to identify the similarity groups between the sensory profile included the following properties (texture and color), hedonic following attributes (visual, mouth feel, aroma, overall assessment) of ready-to-eat market weaning flours gruels. This CA rendered a dendrogram showing in (Figure 2), grouping all sensory attributes into three statistically significant clusters (Cluster 1, cluster 2 and cluster 3).

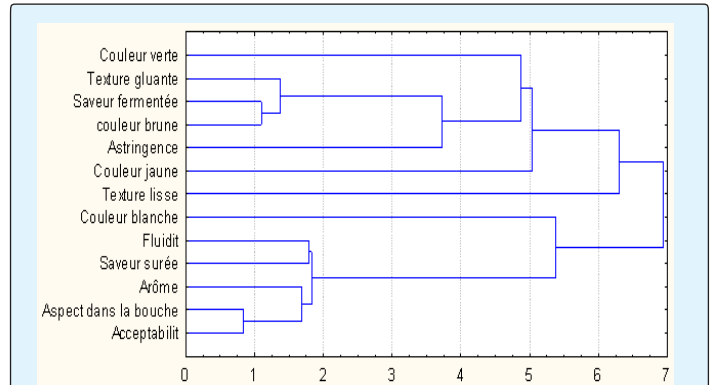


Figure 2: Dendrogram showing the clustering of the sensory properties of commercial weaning flours.

Clusters indicate that sensory properties of commercial weaning flour show greater fluctuation. This grouping gives evidence that samples in each group share each other and how they are sensed by the consumer. Result indicate that sensory attribute en cluster 1 (fluidity, sweetness, aroma, mouth feel, overall acceptability) were closely. Perhaps, the intensity of sensory attribute en cluster 3 (slimness, fermented and astringency) was slight, and was not clearly perceived by the sensory panel used. So these sensory attributes were found very different depending on the sample. However, sensory color assessment (in cluster 3) was problematic. The colours are related with many factors, revealed that the intensity of colour was variably perceived. The interactions revealed in (Figure 2), were shown in (Figure 3), this indicates that the sensory color properties of commercial weaning flours show greater fluctuation and would not be clearly differentiated by the sensorial panel used.

The differences in this sensory property may have certain implications in products used and incorporated. Also, colour intensity perceived by the panelists was clearly influenced by the brightness of the upper side of the wafer. As well as the color of gruels would be appropriate to dismiss these parameters as discriminating methods to differentiate the flour (Figure 3). Based on the results (Figure 2 & 3), fluidity was close with sweetens of gruel and provide information's about mouth feel, aroma and overall assessment of weaning flours gruels. These results obtained from market weaning flours, may be used as a helpful tool for the evaluation of the sensory properties, quality control and applications in weaning yam-based flours development.

According yam-based formulated weaning flours, relationship between the scores of discriminant scale and the samples hedonic scale could be seen from (Figure 4). The graph in (Figure 4) reveals that yam-based

formulated weaning flours, sensory properties are gathered into three distinct groups near to the Euclidean distance of 6.

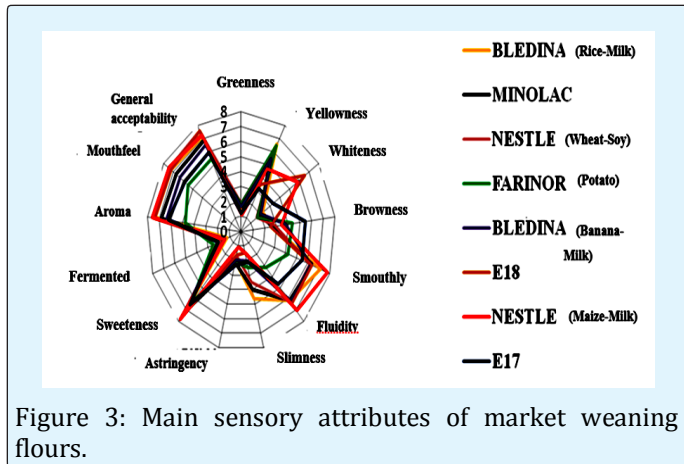


Figure 3: Main sensory attributes of market weaning flours.

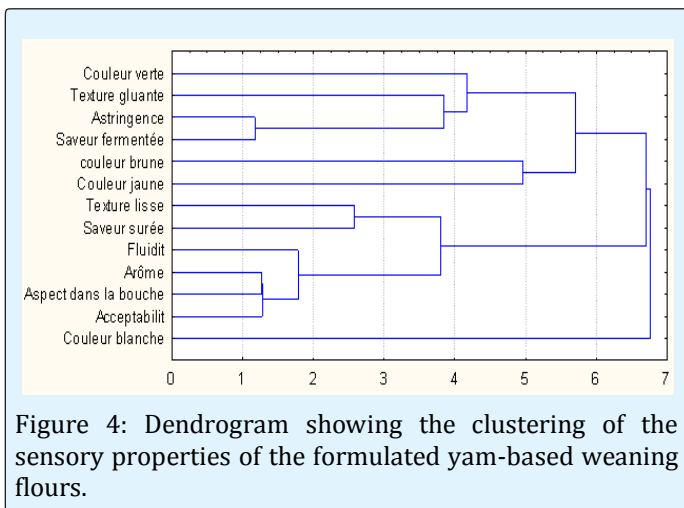


Figure 4: Dendrogram showing the clustering of the sensory properties of the formulated yam-based weaning flours.

One of them (cluster 2) corresponding to which is clearly perceived from all others. It should be noted that Euclidean distance, showed a close association between sensory attributes. In statistical terms, when sensory attributes belong to the same group, they are important for their intensity perceived. However, the overall perception of the panellists does quite corroborate these findings (Figures 5-8). Wide variability observed in the perception from sensory attributes in cluster 1 and cluster 3 are due to the use of different product in the formulation of yam-based weaning flours. Dendrogram obtained with market weaning flours (Figure 2) and yam-based formulated flours (Figure 4) are similar with some slightly difference. That indicated a judicious incorporation of studies from market weaning flours into strategic to develop a scheme for processing each material incorporated in composites yam-based weaning flours.

An understanding of the chemical properties that determine each of the sensory attributes of yam-based weaning flours were presented in table 1. In these analyses, those parameters which did not allow to discriminate were excluded. The positive contribution was mainly attributed to positive coefficient of the parameters, while the negative contribution was mainly attributed to the negative coefficient of the parameters. Negative and significant correlations at $p < 0.05$ were obtained between WHC, acidity and astringency, with fluidity, sweetness, aroma, and mouth feel and overall acceptability. Whereas the results showed a very strong positive relation between hedonic attributes (aroma, mouth feel and overall acceptability). The relative contribution of the parameters can be ranked as follows; WHC and acidity are the most important physical properties that discriminate sensory acceptance. Hedonic score are satisfactorily correlated with some chemical data. This funding could explain previously works, who reported that heat-treatment, fermentation and germination are simple household-level food processing, used to improve nutritional and sensory assessment of traditional complementary foods [5]. Used of germinated soybean and malt millet was to activate alpha and beta amylose act on starch granule and breakdown amylose chains which would typically form gel network. Furthermore, fermentation is used to improve germinated activation, and then improve nutritional quality (flavor, aroma and safety) of composites yam-based weaning food [4]. These processes due to reduce the water-holding capacity and account for the low gel properties of composites yam-based weaning flours porridges. This would facilitate easier consumption, digestion, greater nutrient and energy intake. Also, resolved the inherent problem of dietary bulk associated with yam or hight starch crops, used as complementary foods [16].

In these studies, according results in (Figures 5-8) factors that have affected texture (smoothly and fluidity) includes yams species, germination of soybean, and addition of malted millet. Aroma and texture are affected by fermentation. Reference sample E18, had the best mouth feel and overall acceptability, and followed by sample BbSGM and BbSGMCS. There are no significant difference ($P < 0.05$) in the mouth feel and overall acceptability, rating of the reference E17 and samples BbSG, BbSGMNB, BbSNGM. Other formulated samples received lower mouth feel and overall acceptability than E17. The differences in the mouth feel rating could be as result of the constitutional variation between yam sample species (Bete Bete and Kponan), germination of soybean and added of malted millet. Mouth feel would determine the amounts of food an infant would consume, because infant commonly swallow as smooth gruel and not a

coarse product. However, mouth feel rating of the composite blend was within acceptable limit.

Gruel meals flow is important parameter linked with consistency of flour. A very thick consistency would need increased effort to swallow and therefore may limit the food intake in young children who have not fully developed their ability in these aspects [16]. Perhaps, the possibility of adding sweetening and flavoring agent to the formulated food samples should be employed as way of improving the sensory quality of the formulated diets. Color of gruels, hence not be objectionable to the infants, could be further improved by adjusting processing conditions.

Sensory qualities shown in (Figures 5-8) indicated that flavour, taste and texture were improve with greater proportion of sprouted soybean over un-sprouted soybean. And then these sensory attributes were improved with greater proportion of malted millet incorporated. All gruels based on Bete Bete yam were rated above average in

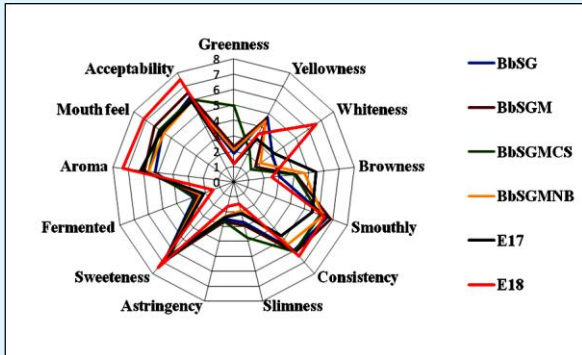


Figure 5: sensory profil of Bete Bete yam / sprouted soybean

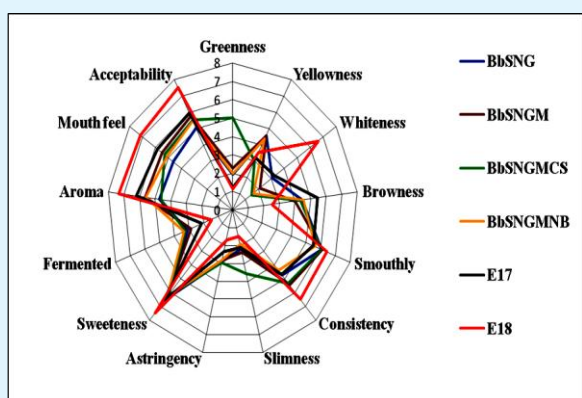


Figure 6: sensory profil of bete Bete yam / un-sprouted soybean

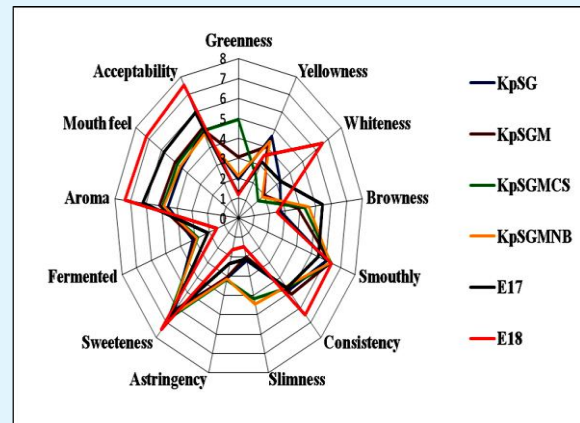


Figure 7: sensory profil of Kponan yam / sprouted soybean

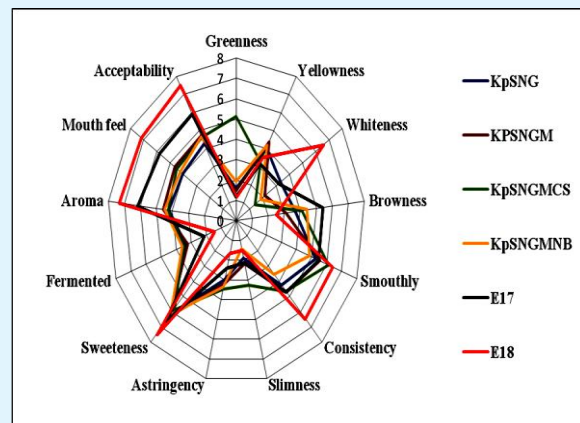


Figure 8: sensory profil of Kponan yam / un-sprouted soybean

All rows and columns with no strong correlation relationships (> 0.70) have been removed from this table. Correlation coefficients with strong interaction were red-colored. Water-holding capacity (WHC): g water/g dry sample, terms of mouth feel and overall acceptability. BbSGM gruel was the most preferred. Malting reduces viscosity of the foods and hence a child can eat more at a time. However germination has been reported to reduce the concentration of ant nutritional factors like phytates in malted grains hence improves its nutritional quality [17].

According composites formulated yam-based weaning flours, sensory quality of BbSG, BbSGM, BbSGMCS and BbSGMNB, compare to the references used complementary foods was liked moderately on the hedonic scale (Figure 5-8). A number of organoleptic features, such as flavour, aroma, appearance and texture,

may affect infant's intake of transitional foods which may result in increased consumption [18]. Feeding infants with improved complementary foods as that formulated in this study for children may cause improvement in their growth [16].

Conclusion

Bioprocess used cause considerable changes that will affect the organoleptic properties (taste and viscosity), with good acceptability comparable to that commonly used. There is a great potential for utilizing formulated BbSGM as weaning food. In addition, after optimize their sweet; BbSGMCS and BbSGMNB could have greater potential for utilizing as weaning food with good source of protein and nutraceutical content.

This study suggests that the development of efficient processing technique is warranted for better utilization of soybean, complex of Nere-baobab pulp, C. sesamoides leaves, as well as, to make use of their by-products is values added foods. C, sesamoides and Nere-baobab pulp complex has natural minerals and vitamins sources. Their incorporation into weaning food could improve food qualities.

It can be concluded that, the bioprocess used for manufacturing these complementary food was appropriate and had great preservation of sensory acceptance. However, further studies are necessary to confirm the beneficial effects of those functional substances.

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