



Influence of Bioprocessing Methods on 'China Rice' (Gawal R1), and Soyabean Supplementation on the Quality of Complementary Food

Bristone C^{1*}, Lawan HK¹, Badau MH¹ and Maina LD²

¹Department of Food Science and Technology, University of Maiduguri, Nigeria

²Department of Crop Protection, University of Maiduguri, Nigeria

***Corresponding author:** Charles Bristone, Department of Food Science and Technology, University of Maiduguri, P.M.B. 1069 Maiduguri, Nigeria, Email: bristonecharles@yahoo.com

Research Article

Volume 10 Issue 2

Received Date: November 07, 2025

Published Date: December 10, 2025

DOI: 10.23880/fsnt-16000364

Abstract

The study investigated the influence of malting, solid-state fermentation of "China rice" (GAWAL R1), and soybean supplementation on the proximate, mineral, and amino acid composition, as well as the acceptability of the complementary foods. Paddy was malted, milled, and a portion of the flour was fermented. Similarly, soybeans were processed into flour. A 2 x 2 x 2 factorial design was used, comprising non-complemented rice flour and complemented rice flour with processed soybean (4 samples each). The proximate, mineral, and amino acid composition, as well as the sensory qualities of the samples, were determined. The moisture, protein, ash, fibre, and carbohydrate contents of complementary foods varied significantly ($p < 0.05$). The addition of soybean appreciably ($p < 0.05$) enhanced the mineral content of the complementary food. Germination of rice did not affect the taste of the complementary foods, but fermentation and the combination of fermentation and malting did significantly ($p < 0.05$). The combination of germination and solid-state fermentation did not affect leucine, lysine, isoleucine, valine, tryptophan, methionine + cysteine, threonine, histidine, but reduced phenylalanine + tyrosine. However, most of the essential amino acids were within recommended levels.

Keywords: China Rice; Fermentation; Malting, Germination; Nutrients; Amino Acids

Abbreviations

NMNFRC: Non-Malted Non-Fermented China Rice; MNFR_c: Malted Non-Fermented China Rice; MFR_c: Malted-Fermented China Rice flour; DMRT: Duncan's Multiple Range Test; CAAS: Chinese Academy of Agricultural Sciences.

Introduction

Complementary feeding is the process of complementing breast milk with adult foods when breast milk is no longer

adequate to meet the nutritional requirements of infants, generally at the age of six months, and continues until twenty-three months [1]. Infants may suffer from malnutrition if breast milk can no longer provide adequate nutrients and energy for healthy growth. Malnutrition among children is one of the most important causes of morbidity and mortality in the world, particularly in developing countries [2]. Malnutrition has been directly or indirectly linked to more than half of death cases [2].

Therefore, the need for complementary foods to complement breast milk for infants cannot be overemphasized. Complementary foods have successfully been developed using indigenous raw materials such as cereals like rice, millet, sorghum, maize, acha; legumes and peanuts, sesame, cowpea, soybean, chickpeas, bambara groundnut; while pumpkin, plantain and carrot are the common vegetables [3-13] in use to improve nutrition among the less privileged children.

In recent times, rice has received the most attention, while soybeans are the favoured legume and pumpkin, the chosen vegetable. Common rice cultivars grown in the West African region include FARO 44 and China rice (GAWAL R1), both of which yield more than the local variety. On the other hand, soybeans have been widely used (in most parts of the world) for completing cereal-based food products. Soybean (Glycine max), a leguminous plant, has a high protein content and is very cheap [14]. Soybeans, known for their high protein content, would be an ideal source for protein substitution in starchy foods.

Additionally, the most effective and common methods used to improve the bioavailability of nutrients in food include, among others, malting and fermentation. Fermentation plays an essential role in ensuring food security, enhancing livelihoods, and improving people's nutrition and social well-being. Malting is a vital strategic technology that has been shown to improve the bioavailability of both macro- and micronutrients in plant-based foods [14]. To enhance the quality of cereal-legume-based complementary foods, a combination of fermented and malted rice supplemented with soybeans would be an essential approach for developing high-quality rice-based complementary foods. Varietal products, such as those reported [15] for malted and fermented rice (FARO 44), would add more variety to children's diets.

On the other hand, influence of malting and fermentation on microbiological, essential dietary minerals and amino acids composition [15], proximate composition [16] and rheological properties [17] of FARO 44 rice-soybean based complementary foods have been reported, but that of China rice-soybean blends are under reported; therefore, China rice cultivar which has been cultivated along with FARO 44 needs to be evaluated with the afore said parameters. Specifically, Ihedinachi, et al. [13] assessed the nutritional qualities of complementary food produced from malted rice, soybean and pumpkin pulp flour. Bristone, et al. [16] determined the "Influence of Malting and/or Fermentation on Proximate Composition of FARO 44 Rice plus Soybean

Based Complementary Foods". Besides these, Bristone, et al. [17] documented the "Rheological Properties of Malted and/or Fermented FARO 44 Rice Plus Soybean-Based Complementary Foods". However, information on Chinese rice regarding the aforesaid methods and parameters is inadequate. Therefore, there is a need to obtain the effect of malting, a combination of solid-state fermentation and malting of Chinese rice, on the nutritional quality of rice-soybean-based complementary food.

Materials and Methods

Sources of Materials

Chinese rice (In Nigeria, the rice cultivar often referred to as "China rice", called Gawal R1) and soybean (Glycine max) were obtained from recognised distributors in Nigeria.

Cleaning and Production

Cleaning and germination of rice as described by Bristone, et al. [15] and Gasinski, et al. [18]. Milling and solid-state fermentation of rice were carried out according to standard procedures [16,17,19-22]. However, one hundred and twenty grammes (120 g) of raw rice flour (RRF) was added to 60.75 ml [16] and was gently mixed for 2 minutes. While soybean was processed into flour as described by Badau, et al. [7] and Bristone, et al. [16].

Complementary Food Formulations

The protein content of the non-complemented rice flours and that of soybean were first determined, and these values were used as a basis for calculating the appropriate mixing ratios. The quantity of rice to soybean in the mixtures was computed using a material balance [16]. This was done to obtain 16% protein in each sample, as recommended by the United Nations Protein Advisory Group [23]. The first four (4) samples were non-complemented rice, comprising Non-Malted Non-Fermented China Rice (NMNFR_C), Malted Non-Fermented China Rice (MNFR_C), Non-Malted Fermented China Rice (MNFR_F), and Malted-Fermented China Rice flour (MFR_C). The second set of samples (4) consisted of rice products supplemented with soybeans. They were designated as Non-Malted Non-Fermented China Rice Complemented with Soybean (NMNFR_CS), Malted Non-Fermented China Rice Complemented with Soybean (MNFR_CS), Non-Malted Fermented China Rice Complemented with Soybean (MNFR_FS), and Malted-Fermented China Rice Complemented with Soybean (MFR_CS) as shown in Table 1.

Ingredients							
Formulations	Non-malted non-fermented China rice (NMNFR _c)	Malted non-fermented rice	Non-malted fermented rice	Malted-fermented rice	Soybean	Mass Balance (g)	Protein g/sample
		(MNFR _c)	(NMFR _c)	(MFR _c)	(S)		
I	187.97				0	187.97	16
II		192.77			0	192.77	16
III			169.31		0	169.31	16
IV				183.91	0	183.91	16
V					40.99	40.99	16
VI	75.8	-	-	-	24.2	100	16
VII	-	74.94	-	-	25.06	100	16
VIII	-	-	77.86	-	22.14	100	16
IX	-	-	-	75.93	24.07	100	16

Table 1: Formulations of complementary foods from blends of malted, fermented, and malted and fermented China (Gawal R1) rice flours and soybean.

Quantity of rice, soybean, rice and soybean alone to obtain 16 g protein per sample

Analysis

Determination of moisture, protein (total N \times 6.25), ash, fat (Soxhlet extraction method), ash (incineration in a muffle furnace for 24 h at 550 °C) and crude fiber (sample digestion with diluted acid and alkali) as described by Chinma, et al. [24], while energy by Atwater factor {Protein: 4 kcal/g (17 kJ/g), Fat: 9 kcal/g (37 kJ/g); Carbohydrates: 4 kcal/g (17 kJ/g)} as described by FAO [25]. Magnesium (Mg), calcium (Ca), zinc (Zn), potassium (K), iron (Fe), Copper (Cu), and manganese (Mn) in the samples were determined using an atomic absorption spectrophotometer. In contrast, Phosphorus (P) was determined by the photometric method [22]. Amino acid composition was determined by using Applied Biosystem Phenyl Thiohydantoin (PTH) Amino Acid Analyser (Model 120A, PTH Applied Biosystems Inc., USA) [15]. Amino acid score was calculated using the ratio of a gram of the limiting amino acid in the food to the same amount of the corresponding amino acid in the reference diet multiplied by 100. The scoring patterns were based on the FAO/WHO [26] method, as reported by Caire-Juvera, et al. [27].

Sensory analysis was conducted using selected panellists of 21 mothers (20-35 years of age). The sample and the testing place were prepared using standard methods [7,28]. A 9-point Hedonic descriptive scale (from “1 = dislike extremely to 9 = like extremely”) was used to rate sensory attributes of samples [7,28].

Statistical Analysis

Statistical analysis was conducted on the raw data generated from the study. One-way analysis of variance (one-way ANOVA) and separation of means by Duncan's Multiple Range Test (DMRT) at a 5% significance level were performed by using IBM SPSS Statistics version 22.

Results and Discussion

Proximate Composition

Table 2 shows the proximate composition of the formulated rice-based complementary food products. The protein, fat, ash, crude fibre, moisture and carbohydrate contents ranged from 8.30 (MNFR_c) to 9.45% (NMFR_c), 1.07 (NMNFR_c) to 2.12% (MFR_c), 0.78 (MNFR_c) to 0.92% (NMNFR_c), 0.93 (MFR_c) to 1.37% (NMNFR_c), 3.92 (NMFR_c) to 8.53% (MNFR_c), and 79.36 (MNFR_c) to 83.31 (MFR_c) %, respectively. NMNFR_c had the lowest energy (362.94 Kcal) while the highest energy was recorded by MFR_c (387.12 Kcal). Among the ingredients used for complementary formulations, soybeans had the highest ($p < 0.05$) protein, fat, ash and crude fiber contents.

Malting and the combination of solid-state fermentation significantly ($p < 0.05$) reduced the protein content of China rice, but fermentation alone had no effect. The effect of malting

and fermentation varied substantially with the proximate composition of malted and fermented rice. However, protein, fat, carbohydrate, and energy values increased, while ash, crude fiber, and moisture content decreased. Similarly, the proximate composition of the formulated rice products varied significantly ($p < 0.05$) except for protein (Table 3). The results obtained in this study are in line with the reports of other scientists [16].

It has been shown that the addition of soybean flour to all rice samples improved their proximate composition (Table 3) significantly ($p < 0.05$). It was shown in their average total (8.30 to 16.36 g/100 g protein, ash (0.78 to 1.62 g/100 g), crude fiber (0.93 to 2.63 g/100 g), moisture (8.31 to 8.53 g/100 g), carbohydrate (68.57 to 83.31 g/100 g), and energy (362.94 to 388.88 KJ). Therefore, as can be seen, children will consume a large quantity of non-complemented rice to

obtain 16% protein, compared with soybean-complemented products. This has the potential to benefit from consuming protein-complemented starchy products, especially in a society where cases of protein-energy malnutrition are pronounced.

Mineral Content

Zinc, Calcium, Potassium, phosphorus and Manganese contents varied significantly ($p < 0.05$) among the samples Table 2. However, Iron, Magnesium and contents did not differ significantly ($p > 0.05$) among the formulated samples. The addition of soybean significantly ($p < 0.05$) improved the mineral content of the complementary food Table 3 compared with when only China rice was used Table 2. Sensory Scores of Complementary Food Formulations.

Ingredients					
Parameter	Non-malted - non fermented rice (NMNFR _c)	Malted - non fermented rice	Non-malted fermented rice	Malted- fermented rice	Soybean
		(MNFR _c)	(NMFR _c)	(MFR _c)	
Proximate composition					
Protein (%)	8.65 ^b	8.30 ^c	9.45 ^b	8.70 ^c	39.03 ^a
Fat (%)	1.07 ^b	1.91 ^f	1.77 ^g	2.12 ^e	10.45 ^a
Ash (%)	0.92 ^b	0.78 ^c	0.85 ^b	0.79 ^c	3.97 ^a
Crude Fibre (%)	1.37 ^{bc}	1.13 ^{cd}	1.05 ^{cd}	0.93 ^d	5.80 ^a
Moisture (%)	8.31 ^a	8.53 ^a	3.92 ^c	4.15 ^c	4.00 ^c
Carbohydrate (%)	79.68 ^c	79.36 ^c	82.97 ^b	83.31 ^{ab}	33.78 ^d
Energy (Kcal/100 g)	362.94 ^b	367.83 ^b	385.60 ^a	387.12 ^a	388.80 ^a
Energy (KJ/100 g)	1541 ^b	1560 ^b	1636 ^a	1642 ^a	1649.74 ^a
Mineral content (mg/100 g)					
Iron	0.88 ^b	0.76 ^b	0.88 ^b	0.77 ^b	6.84 ^a
Zinc	0.53 ^c	9.41 ^a	0.53 ^c	0.47 ^c	4.10 ^b
Calcium	8.80 ^b	7.60 ^{bc}	8.27 ^{bc}	7.73 ^{bc}	58.92 ^a
Magnesium	9.68 ^b	8.36 ^b	9.46 ^b	8.51 ^b	48.62 ^a
Potassium	40.04 ^b	34.58 ^{cd}	39.13 ^b	35.19 ^{cd}	264.31 ^a
Phosphorus	78.52 ^b	63.09 ^d	77.06 ^b	69.29 ^{cd}	519.88 ^a
Copper	0.13 ^b	0.12 ^b	0.13 ^b	0.12 ^b	0.32 ^a
Manganese	0.44 ^a	0.38 ^{bc}	0.43 ^a	0.39 ^{bc}	2.90 ^d

Table 2: Proximate composition and mineral content of China (Gawal R1) rice (malted, fermented, malted and fermented) and soybean¹.

¹Each value is a means of quadruplicate determination.

²Mean values in a row for each category not sharing common superscript letters are significantly ($p < 0.05$) different

Proximate Composition/Mineral Content	Formulations ³			
	VI	VII	VIII	IX
	(NMNFR _c S)	(MNFR _c S)	(NMFR _c S)	(MFR _c S)
Proximate composition				
Protein (%)	16.00 ^a	15.99 ^a	16.02 ^a	16.00 ^a
Fat (%)	3.42 ^d	4.14 ^{ab}	3.77 ^c	4.21 ^a
Ash (%)	1.70 ^a	1.62 ^{ab}	1.43 ^b	1.60 ^{ab}
Crude fibre (%)	2.63 ^a	2.49 ^{ab}	2.27 ^c	2.24 ^c
Moisture (%)	7.32 ^b	7.45 ^b	3.97 ^{cd}	4.15 ^c
Carbohydrate (%)	68.94 ^g	68.57 ^g	72.58 ^e	71.75 ^f
Energy				
Kca/100 g	370.52 ^d	375.47 ^c	388.17 ^a	388.88 ^a
KJ/ 100 g	1570.44 ^d	1590.56 ^c	1645.00 ^a	1647.48 ^a
Mineral (mg/100 g)				
Iron	2.46 ^a	2.54 ^a	2.33 ^a	2.38 ^a
Zinc	1.48 ^a	1.43 ^a	1.39 ^b	1.43 ^a
Calcium	21.56 ^a	21.27 ^a	20.20 ^a	20.84 ^a
Magnesium	20.05 ^a	19.43 ^a	18.90 ^a	19.10 ^a
Potassium	97.70 ^a	95.64 ^b	92.07 ^b	93.71 ^b
Phosphorus	183.29 ^a	179.50 ^b	174.64 ^c	177.22 ^b
Copper	0.18 ^a	0.17 ^a	0.17 ^a	0.17 ^a
Manganese	1.07 ^a	1.05 ^a	1.01 ^a	1.02 ^a

Table 3: Proximate composition and mineral content of complementary food formulations from blends of rice (malted, fermented, malted and fermented) and soybean^{1,2}

¹Each value is a mean of quadruplicate determinations.

²Mean values in a row not sharing common superscript letters are significantly ($p < 0.05$) different

³Formulations: VI (NMNFR_cS); Non-malted - non fermented China rice-based food product complemented with soybean, VII (MNFR_cS); Malted - non fermented China rice-based food product complemented with soybean, VIII (NMFR_cS); Non-malted fermented China rice-based food product complemented with soybean, IX (MFR_cS); Malted-fermented China rice-based food product complemented with soybean.

The sensory attributes of complementary food formulations from mixtures of non-malted, malted, fermented, and malted-fermented China rice (Gawal R1), and soybean flours are presented in Table 4. Germination of China rice did not affect the taste of the complementary food formulations, but fermentation, and the combination of fermentation and malting, did. The aroma, texture, and consistency of complementary food formulations from mixtures of malted and fermented China rice and soybeans

did not differ significantly from those of the control. However, the combination of malting and fermentation significantly reduced these parameters ($p < 0.05$). However, colour was not affected by any of the processing methods of complementary food formulations. The overall acceptability of complementary food formulations has been affected by fermentation, and the combination of malting and fermentation of China rice.

Sensory Attributes ²							
Formulations ³	Taste	Aroma	Colour	Texture	Consistency	Overall Acceptance	Total
VI (NMNFR _c S)	6.14 ^a	5.95 ^{ab}	6.29 ^a	6.05 ^a	6.00 ^a	6.52 ^a	36.95
VII (MNFR _c S)	6.43 ^a	6.62 ^a	6.76 ^a	6.10 ^a	6.29 ^a	6.67 ^a	38.87

VIII (NMFR _c S)	5.62 ^b	5.57 ^{ab}	6.29 ^a	5.76 ^{ab}	5.38 ^{ab}	5.52 ^b	34.14
IX (MFR _c S)	5.52 ^b	5.24 ^e	6.52 ^a	6.00 ^a	5.71 ^{ab}	5.62 ^b	34.61

Table 4: Sensory scores of complementary food formulations from blends of rice (malted, fermented, malted and fermented) and soybean¹

¹Each value is the mean of 21 times the determinations.

²Mean values in a column not sharing common superscript letters are significantly ($p < 0.05$) different

³Formulations: VI (NMNFR_cS); Non-malted - non fermented rice-based food product complemented with soybean, VII (MNFR_cS); Malted - non fermented rice-based food product complemented with soybean, VIII (NMFR_cS); Non-malted fermented rice-based food product complemented with soybean, IX(MFR_cS); Malted-fermented rice-based food product complemented with soybean.

Amino Acid Composition

The amino acid profile of the complementary food was affected by malting, solid-state fermentation, the combination of malting and solid-state fermentation, and the addition of soybean Table 5. Germination significantly ($p < 0.05$) reduced the essential amino acids (leucine, lysine, isoleucine, valine, tryptophan, methionine + cysteine, threonine and histidine) but did not affect phenylalanine + tyrosine. Similarly, fermentation alone reduced the levels of essential amino

acids (leucine, lysine, isoleucine, phenylalanine + tyrosine, valine, tryptophan, methionine + cysteine, threonine, and histidine). The combination of germination and solid-state fermentation did not affect leucine, lysine, isoleucine, valine, tryptophan, methionine + cysteine, threonine, and histidine but reduced phenylalanine + tyrosine. Fortunately, most of the essential amino acids encountered in the study were within recommended values. Similar trends were observed for non-essential amino acids Table 5.

Formulations					
Amino Acid	VI (NMNFR _c S)	VII (MNFR _c S)	VIII (NMFR _c S)	IX (MFR _c S)	Recommendation (mg/100 g)
Essential Amino Acid (mg/100 g)					
Leucine	7.69 ^a	6.49 ^b	6.09 ^b	7.42 ^a	7
Lysine	6.77 ^a	5.82 ^b	5.57 ^c	6.64 ^a	5.5
Isoleucine	3.93 ^a	3.22 ^b	3.03 ^c	3.74 ^a	4
Phenylalanine + Tyrosine	8.78 ^a	7.21 ^{ab}	6.67 ^b	5.26 ^c	6
Valine	4.45 ^a	3.72 ^b	3.52 ^b	4.22 ^a	5
Tryptophan	1.22 ^a	0.90 ^{bc}	0.81 ^c	1.00 ^{ab}	
Methionine + Cysteine	2.79 ^a	2.25 ^b	2.05 ^c	2.76 ^a	3.5
Threonine	3.56 ^a	2.89 ^b	2.73 ^b	3.40 ^a	4
Histidine	3.01 ^a	2.70 ^b	2.44 ^c	2.94 ^a	2.6
Total EAAs	42.2	35.2	29.39	37.38	37.5
Non-Essential Amino Acid (mg/100 g)					
Alanine	4.03 ^a	2.74 ^b	2.85 ^b	3.96 ^a	
Glutamic acid	16.59 ^a	13.33 ^b	13.87 ^b	16.38 ^a	
Glycine	3.42 ^a	2.42 ^c	2.82 ^b	3.29 ^a	
Serine	5.01 ^a	4.29 ^b	2.82 ^c	4.42 ^b	
Aspartic acid	11.05 ^a	9.75 ^c	9.88 ^{bc}	10.88 ^a	
Proline	3.87 ^a	3.36 ^c	2.85 ^d	3.66 ^b	
Arginine	7.06 ^a	6.02 ^b	5.61 ^b	6.98 ^a	
Total NEAAs	51.03	41.91	40.7	49.57	

Table 5: Amino acid composition of complementary food formulations from blends of rice (malted, fermented, malted and fermented) and soybean¹

¹Each value is a means of triplicate determination.

²Mean values in a row not sharing common superscript letters are significantly ($p < 0.05$) different

³Formulations: VI (NMNFR_cS); Non-malted - non fermented rice-based food product complemented with soybean, VII (MNFR_cS); Malted - non fermented rice-based food product complemented with soybean, VIII (NMFR_cS); Non-malted fermented rice-based food product complemented with soybean, IX (MFR_cS); Malted-fermented rice-based food product complemented with soybean,

*FAO/WHO [29]

Amino acids are the basic unit of protein, which is needed for healthy growth, development and body maintenance [30,31]. Amino acids play a significant role in regulating multiple processes related to gene expression, including modulating the functions of proteins that mediate messenger RNA (mRNA) translation [31]. If amino acids are deficient, protein synthesis does not occur, protein deficiency diseases set in, and death may result [31]. In fact, without essential amino acids in our diets, there could have been no human or animal life.

In this study, it was observed that the amino acid composition of rice improved significantly upon the addition of soybean, compared with the amino acid composition of milled rice reported in the literature [32]. Studies by Asma, et al. [33] on development of weaning food from sorghum supplemented with legumes and oil seeds, and those of Ijarotimi and Keshinro [34] on formulation and nutritional quality of infant formula produced from germinated

popcorn, Bambara groundnut and African locust bean flour as well as nutritive values of three potential complementary foods based on cereals and legumes blends investigated by Marian [35] showed low levels of amino acids compared to this study. Similarly, reports by Onabanjo, et al. [36] on complementary foods from cassava and soybean revealed lower levels of amino acids than in this study. Therefore, children consuming an appropriate combination of rice and soybean as complementary food would have a greater advantage than those consuming other alternatives of cereals and legumes combination.

Amino Acid Scores

Table 6 shows the amino scores for four weaning food formulations analysed in this study, based on the essential amino acid content and the pattern for children aged 1-2 years (% of the FAO/WHO UNU recommendation) as reported by Caire-Juvera, et al. [27].

Essential Amino Acid	Formulations ²			
	VI (NMNFR _c S)	VII (MNFR _c S)	VIII (NMFR _c S)	IX (MFR _c S)
Leucine	109.86	92.71	87	106
Lysine	123.09	105.82	101.27	120.72
Isoleucine	98.25	80.5	75.75	93.5
Phenylalanine + Tyrosine	146.33	120.17	111.17	87.5
Valine	89	74.4	70.4	84.4
Methionine + Cysteine	79.71	64.29	58.57	78.86
Threonine	89	72.25	68.25	85
Histidine	115.77	103.85	93.85	113.08

Table 6: Amino acid scores (%) of complementary food formulations from blends of rice (malted, fermented, malted and fermented) and soybean¹

¹Each value is a mean of triplicate determinations.

³Formulations: VI (NMNFR_cS); Non-malted - non fermented rice-based food product complemented with soybean, VII (MNFR_cS); Malted - non fermented rice-based food product complemented with soybean, VIII (NMFR_cS); Non-malted fermented rice-based food product complemented with soybean, IX (MFR_cS); Malted-fermented rice-based food product complemented with soybean

A lower score for any of the essential amino acids designates the limiting quality of the amino acid, and it gives an indication of the percentage protein quality relative to the reference amino acid as described by Asma, et al. [33]. Asma, et al. [33] reported that leucine was the most limiting amino acid in most blends (58-75%), contrary to

the current findings. Also, mostly lysine, threonine, valine and tryptophan are the limiting amino acids in their study. Marian [35] found that the most limiting amino acids were tryptophan, phenylalanine, and tyrosine. The current study is much better in amino acid scores. However, amino acids may be limited in some diets but may fulfil their functions in

the body due to their nutritional bioavailability [37-40].

Conclusion

China rice paddy was malted, fermented, malted-fermented, and milled into flour. Complementary food formulations were produced by blending each flour with soybean flour. Proximate composition, mineral content, and acceptability of the complementary were influenced by malting, fermentation, and fermentation-malting of China rice.

Acknowledgements

The authors thank the Tertiary Education Trust Fund (TETFund) and the Centre for Research and Innovation, University of Maiduguri, for the award of TETFund Institutional-Based Research Intervention; also, acknowledge the Chinese Academy of Agricultural Sciences (CAAS) and the Green Agriculture West Africa (GAWAL R1) Ltd for the developed rice variety (GAWAL R1).

References

1. WHO (2023) Appropriate complementary feeding. World Health Organization.
2. UNICEF (2025) Malnutrition in children. United Nations agency that provides humanitarian and developmental aid to children worldwide.
3. Adewusi SRA, Orisadare BO, Oke OL (1991) Studies on Weaning Diets in Nigeria. I. Carbohydrate Sources. *Cereal Chemistry* 68(2): 165-169.
4. Kouakou B, Albarin G, Louise OA, Th  odore DN, Youssouf K (2008) Assessment of some chemical and nutritional properties of maize, rice and millet grains and their weaning mushes. *Pakistan Journal of Nutrition* 7(6): 721-725.
5. Suri DJ, Tano-Debrah K, Ghosh SA (2014) Optimisation of the nutrient content and protein quality of cereal-legume blends for use as complementary foods in Ghana. *Food and Nutrition Bulletin* 35(3): 372-381.
6. Badau MH, Bristone C, Igwebuike JU, Danbaba N (2016) Production, viscosity, microbiological quality and sensory properties of complementary food blends of improved rice cultivars, soybean and sorghum malt. *Pakistan Journal of Nutrition* 15(9): 849-856.
7. Akinsola AO, Onabanjo OO, Idowu MA, Ade-Omowaye BIO (2017) Traditional Complementary Foods: A Critical Review. *Greener Journal of Agricultural Sciences* 7(9): 226-242.
8. Omah EC, Umego EC, Onah PC, Onu DA (2017) Evaluation of Complementary Foods from Blends of Roasted Rice and Soybean Flours. *Innovare Journal of Food Science* 5(4): 20-24.
9. Ngozi EO, Taylor OA, Oladipo GO, Ani IF, Adeyeye JA, et al. (2018) Formulation of weaning food from maize, plantain and sesame seed flours to improve the nutritional status of infants. *International Journal of Current Research in Life Sciences* 7(8): 2637-2641.
10. Lotfy TMR, Elnoor AVD, Mahfouz MZ, Shafik AK (2019) Preparation and Evaluation of Some Weaning Foods Made from Rice and Legumes. *Alexandria Journal of Agricultural Sciences* 64(1): 1-9.
11. Archibong IE, Essien EB, Amadi BA, Anacletus F (2022) Nutritional composition of traditional complementary foods in Nigeria and health/developmental outcomes: A systematic review. *Scientific African* 16(2022): e01203.
12. Ihedinachi OA, Udeh CC, Emojorho EE, Amonyeze AO, Nwaorgu SI, et al. (2025) Evaluation of nutritional qualities of the complementary food produced from malted rice, soybean and pumpkin pulp flour. *Food Chemistry Advances* 6: 1-6.
13. Wang G, Hong-zhi L, Ai-Min S, Hui H, Li L, et al. (2017) Review on the processing characteristics of cereals and oilseeds and their processing suitability evaluation technology. *Journal of Integrative Agriculture* 16 (12): 2886-2897.
14. Nkhata SG, Ayua E, Kamau EH, Shingiro JB (2018) Fermentation and germination improve nutritional value of cereals and legumes through activation of endogenous enzymes. *Food Sci Nutr* 6: 2446-2458.
15. Bristone C, Ariahu CC, Ikya J, Eke MO (2021) Microbiological, essential dietary minerals and amino acids composition of malted and /or fermented FARO 44 Rice plus Soybean based Complementary Foods. *Annals of Clinical Nutrition* 4 (2): 1022.
16. Bristone C, Eke MO, Ikya J, Ariahu CC (2024) Influence of Malting and/or Fermentation on Proximate Composition of FARO 44 Rice Plus Soybean-Based Complementary Foods. *Dutse Journal of Pure and Applied Sciences (DUJOPAS)* 10(2a): 1-15.
17. Bristone C, Ariahu CC, Ikya J, Eke MO (2024) Rheological Properties of Malted and/or Fermented Faro 44 Rice plus Soybean-Based Complementary Foods. *Arid Zone Journal of Engineering, Technology and Environment* 20(4): 727-748.

18. Gasinski A, Kawa-Rygielska J, Błazewicz J, Leszczynska D (2022) Malting procedure and its impact on the composition of volatiles and antioxidative potential of naked and covered oat varieties. *Journal of Cereal Science* 107(103537): 1-10.
19. Ariahu CC, Ukpabi U, Mbajunwa KO (1999) Production of African breadfruit (*Treculia africana*) and soybean (*Glycine max*) seed-based food formulations, 2: Effects of germination and fermentation on microbiological and physical properties. *Plant Foods for Human Nutrition* 54: 207-216.
20. Ilowefah M, Bakar J, Ghazali HM, Muhammad K (2017) Enhancement of nutritional and antioxidant properties of brown rice flour through solid-state yeast fermentation. *Cereal Chemistry* 94(3): 519-523.
21. Park J, Sung JM, Choi Y, Park J (2020) Effect of natural fermentation on milled rice grains: Physicochemical and functional properties of rice flour. *Food Hydrocolloids* 108: 7-13.
22. Azeez SO, Chinma CC, Bassey SO, Eze UR, Makinde AY, et al. (2022) Impact of germination alone or in combination with solid-state fermentation on the physicochemical, antioxidant, in vitro digestibility, functional and thermal properties of brown finger millet flours. *LWT - Food Science and Technology* 154: 1-9.
23. WFP (2021) Nutritional Guidance for Complementary Food. World Food Program.
24. Chinma CE, Ezeocha VC, Adebo OA, Adebo JA, Sonibare AO, et al. (2024) Physicochemical properties, anti-nutritional and bioactive constituents, in vitro digestibility, and techno-functional properties of bioprocessed whole wheat flour. *Journal of Food Science* 1-16.
25. FAO (2003) Food energy - methods of analysis and conversion factors. FAO, Food and Nutrition Report of a Technical Workshop, Rome, 3-6 December 2002. Food and Agriculture Organization of The United Nations, Rome, pp: 77.
26. FAO/WHO/UNU (2007) WHO Technical Report Series 935. Protein and Amino acid Requirements in Human Nutrition; Report of Joint FAO/WHO/UNU Expert Consultation.
27. Caire-Juvera G, Vazquez-Ortiz FA, Grijalva-Haro MI (2013) Amino acid composition, score and in vitro protein digestibility of foods commonly consumed in Northwest Mexico. *Nutricion Hospitalaria* 28(2): 365-371.
28. Larmond E (1977) Laboratory methods for sensory evaluation of food. Canadian Government Publishing Centre, Ottawa, Canada, pp: 6-73.
29. FAO/WHO (1973) Food and Agriculture Organization/World Health Organization. Energy and Protein Requirements. Report on a Joint FAO/WHO Ad Hoc Expert Committee. Technical Report Series No. 552: FAO Nutrition Meetings Report Series 52. World Health Organization, Rome, pp: 118.
30. Gibney MJ, Lanham-New SA, Cassidy A, Vorster H (2009) The Nutrition Society Textbook Series. Introduction to human nutrition. John Wiley & Sons Ltd, The Atrium, Southern Gate, Chichester, West Sussex, PO19 8SQ, United Kingdom, pp: 1-361.
31. Akram M, Asif HM, Uzair M, Akhtar N, Madni (2011) Amino acids: A review article. *Journal of Medicinal Plants Research* 5(17): 3997-4000.
32. Houston DF (1992) Rice chemistry and technology, American Association of Cereal Chemists. Inc., St. Paul, Minnesota, pp: 28-441.
33. Asma MA, Elfadil EB, ELTinay A (2006) Development of weaning food from sorghum supplemented with legumes and oil seeds. *Food and Nutrition Bulletin* 22(1): 26-34.
34. Ijarotimi OS, Keshinro OO (2012) Formulation and nutritional quality of infant formula produced from germinated popcorn, bambara groundnut and African locust bean flour. *Journal of Microbiology, Biotechnology and Food Science* 6: 1358-1388.
35. Mariam S (2005) Nutritive value of three potential complementary foods based on cereals and legumes. *African Journal of Food and Nutritional Sciences* 5(2).
36. Onabanjo OO, Oguntona CRB, Maziya-Dixon B, Olayiwola IO, Oguntona EB, et al. (2008) Nutritional evaluation of four optimised cassava-based complementary foods. *African Journal of Food Science* 2: 136-142.
37. Dahiya S, Kapoor AC (1994) In vitro and in vivo availability of iron from home-processed supplementary foods. *Journal of Food Science and Technology* 31(2): 122-125.
38. Iwe MO (2003) The science and technology of soybeans: chemistry, nutrition, processing, utilisation, Rojoint Communications Services Ltd., Umahia, Nigeria, pp: 1-196.
39. Schons PF, Ries F, Battestin V, Maced GA (2011) Effect of enzymatic treatment on tannins and phytate in sorghum (*Sorghum bicolor*) and its nutritional study in rats.

International Journal of Food Science and Technology
46: 1253-1258.

and finger millet (*Eleusine Coracana* L. Gaertn) flours
with iron and zinc. *Journal of Cereal Science* 55 (2012):
195-198.

40. Tripathi B, Platel K, Srinivasan K (2011) Double
fortification of sorghum (*Sorghum bicolor* L. Moench)