



Muskin the Amazing Potential of Mushroom in Human Life

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Abstract

Fungi are an understudied, biotechnologically valuable group of organisms, due to the huge range of habitats that fungi inhabit; fungi represent great promise for their application in biotechnology and industry. The objective of this review is to highlight on mushroom-substrate combinations that are most suitable for further exploration and development of potential materials. Fungi (Mushroom) as a raw material for leather substitutes provide a cost-effective, socially and environmentally sound alternative to bovine and synthetic leather (Muskin) and are of particular interest to sustainability-conscious consumers and companies as well as to the vegan community.

Keywords: Mushrooms Mycelium; Leather Fungi; Mycomaterial; Muskin

Introduction

Mushrooms are heterotrophic organisms and sources of nutrients and beneficial components widely used for food and medicinal purposes [1-5]. Valuable secondary metabolites such as fatty acids, polysaccharides, phenolic compounds, and terpenoids make mushrooms interesting applications as natural cosmetic and cosmeceutical ingredients [6-10]. Bioactive substances include anti-oxidant, anti-viral, anti-inflammatory, anti-coagulate, anti-cholesterol, anti-cancer, antimicrobial activities and other different activities [11-15]. Mushroom-associated compounds, applied as therapeutic agents such as anti-aging and skin whitening agents. Many commercially available cosmetic products containing mushrooms have replaced synthetic compounds that have long-term adverse effects [16-20]. Mushrooms are a potential source of natural cosmeceutical ingredients. Several mushroom species have long been used as skincare supplements, particularly in Asian countries such as China, Japan and Korea [21-28]. Mushrooms contain numerous biochemical substances, and some compounds have not yet been characterized due to either unsuitable solvent

for extraction. Development in technology and knowledge will uncover new active substances. Besides, the functions and attractive benefits of new bioactive compounds from mushrooms will enhance mushrooms benefits in different ways [29,30].

Leather is a durable natural product that is produced by physical and chemical treatment (Tanning) of animal hides to change its protein structure. Due to the increase in the demand for natural leather (cow hide), the market value is increasing due to its characteristics such as its durability, softness and beauty [31]. The most common leathers come from cattle, sheep, goats, equine animals, buffalo, pigs and hogs, and aquatic animals such as seals and alligators. Leather is used as a hard-wearing and flexible material in many aspects of everyday life including furniture and clothing. The most common leathers come from cattle, sheep, goats, equine animals, buffalo, pigs and hogs, and aquatic animals such as seals and alligators. Animal skin is not the main source, but there are many other sources like synthetic leather. Synthetic leather substitutes produced from polyvinyl chloride (PVC) and polyurethane (PU) have found a wide market and largely

mitigate the social and environmental concerns typically associated with leather production. These synthetic leather alternatives also require the use of hazardous chemicals in their production and are derived from fossil fuels, resulting in a lack of biodegradability and have the same limited end-of-life options as most plastics [31]. Animal skin has caused harm to the environment due to the shepherds stripping the agricultural lands to increase the area of land for the care of the animals to produce the skin. It also causes damage to humans in its manufacture, as there are dangerous chemicals that are used in tanning leather. These problems have prompted the development of leather-like materials that are not derived from animals [31]. This review represents an overview on leather substitutes derived from fungi. One of the greatest challenges in the production of fungi-derived leather-like materials is still to achieve homogeneous and consistent mycelium mats.

Leather Substitute's Formation

Fungi are a natural and renewable source of valuable structural polymers, such as chitin, which is also the main component of most insect and other arthropod exoskeletons. Fungal chitin is located within the cell walls of hyphae, which are elongated tubular structures that grow to form a mycelium of hyphal filaments [32,33]. Leather substitutes derived from fungi are considered to be an ethical and environmentally eco-friendly alternative to traditional bovine leather. Leather substitutes can be produced from fungi by up cycling low-cost agricultural and forestry by-products. These serve as a feedstock for the growth of fungal mycelium, which constitutes a mass of elongated tubular structures and represents the vegetative growth of filamentous fungi. Mycelium is the vegetative part of a fungus, consisting of a network of fine white filaments. Mycelium can be grown in almost any kind of agriculture waste, including sawdust and pistachio shells. Within a couple of weeks, the fungal biomass can be harvested and physically and chemically treated. As a result, these sheets of fungal biomass look like leather and exhibit comparable material and tactile properties. Leather substitute materials derived from fungi typically contain completely biodegradable chitin (which acts as a stabiliser in the material) and other polysaccharides such as glucans. Mushroom leather is an environmentally friendly material because it can be treated without using polluting substances. At the end of its life, the material is completely biodegradable and compostable. It is extremely light-weight and flexible too, which makes it effective for a wide range of products [33].

Mushroom mycelium spores are fed a mixture of sawdust and other organic material that helps mycelium grow into a thick sheet. Environmental conditions such as temperature and humidity in the mycelium's environment all contribute to the mycelium's growth. Controlling these

factors can speed up the mycelium's growth. Spores of mycelia and the nutrient-rich sawdust mixture are placed on a large mat, where it grows into a thick, foam-like substance (Figure 1). Once the mycelium is harvested, the leftover by-products are composted. The resulting sheet of mycelium is then processed and dyed to become Mylo™ material for use as an alternative to animal leather or synthetic leather in the fashion industry [32].



Figure 1: Mushroom mycelium fibres.

Cited in: <https://www.watsonwolfe.com/2020/02/08/what-is-mushroom-leather>

Mushroom Mycelium Fibres

Mushroom mycelium, (The root structure of the growth), binds together substrate materials as it grows, offering opportunities for composite development. Mycelium composites were developed using edible mushroom species alongside other natural materials. Four mushroom species (Reishi, oyster, king oyster, and yellow oyster) were tested on two fabric levels (with or without a natural fabric mat). Scanning electron microscopy images confirmed mycelium growth within the composite and around the substrates. Two-way analysis of variance tests found that both species and fabric significantly affected the density, and the species significantly affected the compressive strength. A positive and significant linear relationship was found between density and compressive strength, with higher density leading to higher compressive strength. The compressive strength of mushroom mycelium composites, especially those made from king oyster mycelium, provides opportunities for renewable and biodegradable non-hazardous materials [32].

Mushroom Mycelial-Based Leather

The growing need of the industry for alternative materials and products that are biodegradable and derived from renewable resources has recently led researchers from varied fields to search for more sustainable alternatives, and develop natural biocomposites (Such as packaging, building and insulation materials, leather-like, textile and transparent edible films), to replace varied petroleum-based products in order to reduce the intolerable stress on the

planet environment [29]. Sustainable leather substitutes are made from mushroom-based material, an environmentally friendly (Fully biodegradable) alternative to bovine leather. Mycelium-based leather was derived from the fruiting body of *Fomitella spp.* and *Phellinus ellipsoideus* (Figures 2 & 3). Mushroom mycelial-based leather can replace bovine leather, such as expanded synthetic leather materials. This new future strategy reduces the health and environmental risks associated with the production of bovine leather and, alternative to petroleum-based polymeric foam. It has become the current highlight in biomaterial engineering for zero pollution and renewability during the formation and treatment process. Mycelium-based leather offers a promising solution as a 'green material' for the environmental problem caused by the rapid population. Recently, mushroom mycelial have shown favourable characteristics for the development of sustainable biomaterials [29,34]. These types include mycelial bio-composites, mushroom leather, foams, mycoboards, and mycoflex. Mushroom mycelium is whitish brown, leathery, resistant to puncture, and shows different physical and mechanical characteristics. However, Mycelia-based leather can be produced utilizing agro-waste substrates, lignocellulosic materials. That may be low-cost, eco-friendly, and free from hazardous reagents and chemicals [35-37].



Figure 2: *Fomitella Sp.* Mushroom.
Cited in: <https://www.flickr.com>



Figure 3: *Phellinus Sp.* mushroom. Cited in: <http://www.stridvall.se/fungi/gallery/Phellinus/F30A7054> & <https://www.inaturalist.nz/photos/58840332>

Mushroom leather does not require harmful chemicals, and does not depend on but may reuse post-consumer waste (Figure 4). It takes three years to raise cattle to a decent size to get one piece of leather while mushrooms grow at an exponential rate, so, it takes only a couple of weeks for the fungi to consume its substrate completely [31]. Also, mushroom leather is very flexible, and it is possible to make its surface look like any animal skin and create different patterns, colours, and textures that regular leather would not allow you to do. Companies now are working to produce higher volumes from mushroom leather with low cost than other artificial leather [31].



Figure 4: Leather Mushroom Mycelium or Muskin.
Cited in: <https://www.thecivilengineer.org/news-center/latest-news/item/1600-this-leather-substitute-is-made-entirely-out-of-mushroom-caps> & <https://www.pinterest.com/pin/190558627974010485/>

Conclusion

Leather substitutes can be derived from mycelium (Mushroom mycelium), the vegetative growth of filamentous fungi. These chitinous polymer mats can then be physically and chemically treated to produce fabrics that visually and to the touch look like both bovine and synthetic leather and exhibit comparable mechanical and tactile material properties. In addition to being more environmentally sustainable to produce than leather and its synthetic alternatives pure. Mushroom mycelium-biomass-based leather substitutes are also biodegradable at the end of their service life and cheap to manufacturers. The vegan community is also likely to find fungi-derived leather alternatives to be more acceptable than other leather products. And this new bio-material will play a considerable role in the future of environmentally responsible fabrics.

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